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**The Effectiveness of High-Involvement Work Practices in
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The Effectiveness of High-Involvement Work Practices in Manufacturing Firms: Does Context Matter?

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Abstract:

This paper adopts an integrative and complementary approach to the universalistic and contingency frameworks for analyzing the effectiveness of high-involvement work practices (HIWPs) in Spanish manufacturers. It focuses on some practices that firms adopt at operational level (decentralization, teamwork, job enlargement, information and knowledge sharing, and performance-based compensation) to enhance operational performance (cost, quality, flexibility and delivery) and financial performance (ROA), dealing with the possible moderating effect of three contextual variables: firm age, firm size, and trade union power. Using moderated hierarchical regressions and data from 265 Spanish manufacturers, our results show that three of the five HIWPs considered in our study have direct effects on business performance. We also find that three contextual variables have moderating effects on the relation between HIWPs and business performance. Our paper contributes to the debate over the respective merits of the universalistic and contingency frameworks; it offers a broader view about the type of contemporary HR practices that are successful in the Spanish industrial sector, and in a European manufacturing context, and may guide managers when assigning their firms' limited resources to the most relevant HR practices in each particular setting, considering internal characteristics, such as firm age, firm size, and trade union power.

Keywords: *High-involvement work practices; operational and financial performance; factories; contextual variables; moderating effects.*

1. Introduction

Since the 80s, increasing emphasis has been placed on human resource management (HRM) as a tool for achieving and maintaining a competitive advantage. Interest in strategic management of people in organizations has grown over the last three decades, apparently in parallel with economic globalization, technological development and global competition. In this context, HRM has become a critical factor, not only because of its role in the implementation of business strategy but also because of its potential as a source of competitive sustainable advantage (Pfeffer, 1994; Becker and Huselid, 1999). It has taken the place of other, traditional competitive tools –mostly physical assets, which are now less effective (Ulrich, 1987).

Although there is a widespread consensus on the strategic relevance of HRM, the debate is still open as to how to maximize and sustain its contribution to business performance (Boxall, 2012). The debate has now polarized around two models (Lengnic-Hall et al., 2009; Clinton and Guest, 2013): a) the “best practice” (or universalistic) approach, related to theories on the convergence of national systems of industrial production and relations around “one best way”, and b) the “best fit” (or contingency) approach, mainly concerned with divergence in the organization of work and/or business systems at the micro-institutional level of the company. The universalistic approach claims there are some human resources (HR) practices that are universally valid, transferable and superior; that is, when they are adopted by an organization, whatever its internal or external circumstances, they systematically have a positive effect on business performance (Osterman, 1994; Pfeffer, 1994; Huselid, 1995). The contingency approach, however, sustains that the influence of HR practices on business performance depends on a number of contextual variables, especially the strategy adopted by the organization, its organizational structure, and the institutional setting (Delery and Doty, 1996; Larraza-Kintana et al., 2006; Camps and Luna-Arocas, 2009; Rodríguez-Ruiz and Martínez-Lucio, 2010). This approach assumes that firms that achieve the best fit between the two types of variable –HR practices and contextual or contingency factors– will obtain better performance. Although the two approaches seem

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3 contradictory, it has also been argued that both have merit, that they may be complementary (Jeong
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5 and Choi, 2016) and that organizations benefit from attention to each (Rau, 2012). Youndt et al. (1996)
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7 sustain that the universalistic approach helps researchers to document the benefits of HRM in any
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9 context, *ceteris paribus*, whereas the contingency approach allows them to carry out more in-depth
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11 analysis of organizational phenomena, facilitating the development of more specific theories on HRM
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13 from the contextual point of view, and allowing more precise findings on the use of HR practices. Along
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15 these same lines, Becker and Gerhart (1996) argue that the universalistic and contingency approaches
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17 are not opposites but, rather, act at different levels in HRM systems, depending on the element
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19 analyzed (general principles/domains, policies, and practices). Jeong and Choi (2016: 333) note that
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21 'the main assumptions of the perspectives are neither antithetical nor mutually exclusive, and support
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23 for one perspective over another is ultimately an empirical issue'.
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28 Within HRM systems, high-involvement work practices (HIWPs) receive high priority^[1], although
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30 there is no consensus amongst researchers as to how to define them precisely, nor what factors they
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32 comprise^[2]. This study conceives HIWPs as HR practices that mainly emphasize the structural aspects
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34 of work organization, serve as mechanisms to motivate the discretionary effort made by employee at
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36 work, and are likely to influence the opportunities employees have to contribute to their organization's
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38 objectives (Lawler, 1986; Osterman, 1994; MacDuffie, 1995; Pil and MacDuffie, 2000; Marler, 2012).
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41 Taking the above into account, this study aims to answer two main questions. Firstly, it explores, in
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43 a large sample of Spanish manufacturers, to what extent five individual HIWPs (decentralization,
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45 teamwork, job enlargement, information and knowledge sharing, and performance-based
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47 compensation) directly improve operational performance (cost, quality, flexibility, and delivery) as well
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49 as financial performance (ROA). Secondly, it analyzes whether factory age, factory size, and trade
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51 union power (as contextual variables) have moderating effects on the relationship between HIWPs and
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53 operational and financial performance. Our results show that three of the five HIWPs considered in this
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55 study have direct effects on at least one of the business performance measures analyzed, but we also
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3 find that three contextual variables (age, size and trade union power) have moderating effects on the
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5 relation between HIWPs and financial performance.
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7 This study seeks to contribute to the previous literature on HRM by adopting an integrative and
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9 complementary approach between the universalistic and contingency perspectives to the analysis of the
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11 effectiveness of HIWPs and their impact on operational and financial performance. Thus, our paper
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13 contributes to the debate over the respective merits of the universalistic and contingency frameworks by
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15 showing that both are not necessarily incompatible; rather, they can be complementary. We also
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17 acknowledge that there are many different types of relationships among HRM practices –additive,
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19 synergistic, substitutive– (Delery 1998), and that there is no theoretical or empirical consensus on the
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21 exact practices that make up a coherent HRM system (Becker and Gerhart, 1996; Lepak et al., 2006).
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23 Our aim in this research work is neither to identify systems of practices (bundles) that lead to particular
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25 firm resources and higher performance nor to find a plausible horizontal fit of HRM practices. Our focus,
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27 rather, is on the individual practices that firms set up at operational level to enhance performance,
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29 dealing with the possible moderating effect of the three internal contextual variables highlighted by
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31 Singh et al. (2012). The study selects and considers the deployment of current HIWPs by a large
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33 sample of Spanish firms from different industries. So, it offers a broader view about the type of
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35 contemporary HR practices that are successful in the Spanish industrial sector, and in a European
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37 manufacturing context. From a practical point of view, our results may also guide managers when
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39 assigning their firms' limited resources to the most relevant HR practices in each particular setting,
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41 considering internal characteristics such as firm age, firm size, and trade union power.
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47 The paper is structured as follows. This introduction is followed by a review of the literature on the
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49 effectiveness of HR practices: based on this literature review, the hypotheses to be tested are posited.
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51 Next, the empirical research methodology is presented (data collection and measurement of variables),
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53 the analyses are carried out and the results are given. Finally, these findings are discussed, the main
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conclusions are drawn, and limitations of the study, as well as possible lines for future research, are described.

2. Theoretical background and hypotheses

2.1. HR and HIWPs

Establishing an HRM system in business requires, to some extent, including two main types of practice –work practices related to the context in which the firm's operating activity takes place, and personnel management practices which are linked to employees and to their performance in the tasks entrusted to them (Godard, 2004). Therefore, work practices have a lot to do with the way in which work is organized, including its formal structure (i.e., job design) and the mechanisms that allow or help workers to become involved in problem-solving and in managing work processes: skill development and participation mechanisms (Boxall, 2012). Such work practices, which are designed to offer workers opportunities to participate in decision-making in their workplace, have often been considered the key element for high performance (Wood and de Menezes, 2008). Personnel management practices, on the other hand, include any practices adopted to, for example, recruit, select, motivate, develop and retain employees or to terminate their contracts. However, in spite of these differences, it is often difficult to make a clear distinction between personnel management practices and work practices because they are closely related, may be complementary and/or there may be many synergies amongst them (Zacharatos et al., 2005; Boxall and Macky, 2009).

Acknowledging the interface between operations and HRM (Boudreau et al., 2003), this paper analyzes a set of practices that are mainly related to work systems (MacDuffie, 1995) and, especially, to HIWPs in the operations area. In essence, HIWPs aim to turn round the classic Taylorist design of bureaucratic organizational models based on control and decision-making processes and/or problem-solving by the management (Guerrero and Barraud-Didier, 2004; Boxall, 2012). The move towards high-involvement objectives aims to take advantage of employees' capacity for self-management and problem solving. However, as stated by Becker and Gerhart (1996), Wood (1999), Guerrero and

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3 Barraud-Didier (2004), and Zacharatos et al. (2005), there is much confusion and debate about the set
4 of management practices that have been linked or should be linked to high-involvement HR systems.
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6 The great variety of HR practices that have been identified was pointed out in the study by Becker and
7 Gerhart (1996), in which they analyze five of the main research articles in this field. All of these studies
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9 were carried out in the United States, and they differ with regard to the practices considered and, in
10 some cases, differ as to whether a practice, such as variable pay, has a positive or negative effect on
11 business performance. The divergence of practices in the literature has also been described by
12 Posthuma et al. (2013), who identified 14 “core”, 28 “broad” and 19 “peripheral” HIWPs in their analysis
13 of 193 peer-reviewed articles published over 20 years (1992 to 2012), and by Perelló-Marín and Ribes-
14 Giner (2014), who identified a list of 42 HIWPs from a literature review for the period 2000 to 2012.
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Some of the high-performance practices identified in certain countries are a legal requirement in others –such as an employee grievance procedure, which Huselid (1995) considers a high-performance indicator in the US, while in the UK it is a legal requirement. It therefore cannot be considered a differentiating element in firms that improve their performance (Boxall and Purcell, 2008). The socio-cultural differences that exist between regions can also lead certain HIWPs that are identified in one country to be conceived differently in others (Ahmad and Schroeder, 2003; Dávila and Elvira, 2005; Marler, 2012; Posthuma et al., 2013). From an institutional perspective, it is necessary to consider not only the nature of industrial relations and union organization at workplace and company levels, but also how actions at such levels are influenced by broader regulatory arrangements covering employment and work practices, and the geographical or historical context (Blyton and Martínez-Lucio, 1995; Rodríguez-Ruiz and Martínez-Lucio, 2010). These factors may neutralize or invert the theoretical positive effect of HR practices on business performance, challenging their pre-assumed universal applicability (Marchington and Grugulis, 2000; Bryson et al., 2005). Moreover, considering that work systems and HIWPs vary significantly depending on firms’ activity, type of organization or hierarchical level (Melián-González and Verano-Tacoronte, 2008; Boxall, 2012), it can be affirmed that there is no

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3 clear consensus on the existence of a set of “best practices” in HRM, nor a concise definition about
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5 which particular practices can be called “high performance/involvement work practices” (i.e., practices
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7 that enhance employee involvement and commitment and consequently lead to better business results).
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9 Additionally, a limitation inherent in the constant development of new HIWP models is that it becomes
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11 increasingly difficult to draw comparisons between different research studies, a fact that has been
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13 highlighted in recent meta-analytic studies (e.g., Subramony, 2009; Jiang et al., 2012).
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16 While it is difficult to identify a common body of HIWPs (Wood, 1999; Guerrero and Barraud-Didier,
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18 2004; Marín-García and Conci, 2009; Perelló-Marín and Ribes-Giner, 2014) and empirical studies use a
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20 large variety of indicators and even different conceptualizations (Boselie et al., 2005) without agreement
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22 on how to measure HR practices (Paauwe, 2009), the selection of HR practices in our study is
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24 theoretically driven by the people-performance framework underlying the AMO
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26 (Ability/Motivation/Opportunity) model. This model focus on employees’ abilities (they can do the job
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28 because they possess the necessary information, knowledge and skills), motivations (they will do the
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30 job because they want to and are given adequate incentives to do so) and opportunities to participate
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32 (the work environment provides the necessary support and avenues for expression) (Boxall and Purcell
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34 2008; Subramony, 2009; Jiang et al., 2012); Additionally, it was constrained by the data available from a
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36 survey conducted in the framework of a wider research project, addressed to the analysis of the main
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38 manufacturing strategies and policies of industrial firms in Spain. Thus, we consider five high-
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40 involvement HR practices focused on increasing the ability and power of workers to take decisions,
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42 improving the information and knowledge they need, and compensating them for all of this: 1)
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44 decentralization, 2) teamwork, 3) job enlargement, 4) information and knowledge sharing, and 5)
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46 performance-based compensation. These practices also involve four basic variables –power,
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48 information, knowledge, and rewards– highlighted by Lawler (1986).
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54 Decentralization is aimed at delegating decision-making authority and responsibility to a lower level
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56 in the hierarchy and facilitating employee participation and opinion using upward feedback mechanisms
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3 (Wood et al., 2012). Teamwork is a practice that is becoming commonplace in manufacturing plants,
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5 and figures prominently in the bundle of innovative HR practices that positively impact organizational
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7 and business performance (Osterman, 1994). Job enlargement refers basically to a situation when
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9 workers are rotated around different positions and are assigned some extra duties to be performed
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11 during their normal routine (with appropriate training) (Dessler, 2005). Information and knowledge
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13 sharing has long been recognized as a valuable resource for firms and has been a focus of significant
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15 attention in the human capital literature, in particular the issues of knowledge generation, leverage,
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17 transfer and integration (Wright et al., 2001). Finally, performance-based compensation systems include
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19 a wide range of performance-based pay practices –from piecework incentive systems to merit pay and
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21 skill-based pay– and can be used as a strategic tool for improving organizational effectiveness (Lawler,
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23 1986).
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27 **2.2. HIWPs and business performance**

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29 Together with personnel management practices, the HIWPs that make up HRM systems affect
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31 business performance at different levels. At the first level, they affect employees' skills, motivation and
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33 opportunities. HIWPs also improve the internal social structure of organizations, which facilitates
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35 communication and cooperation among employees and, in turn, improves organizational performance
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37 (Evans and Davis, 2005). As stated by Huselid (1995), improved employee knowledge promotes
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39 personal skills, while decentralization and information sharing increase employees' opportunities for
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41 making a relevant contribution. A performance-based compensation system may improve motivation,
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43 which may also be positively enhanced by decentralization, communication of relevant information and
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45 the dissemination of organizational knowledge. Therefore, at the most basic level, HIWPs act on
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47 organizations through their impact on workers' skills and knowledge, their motivation, and their self-
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49 fulfillment opportunities. However, at a higher level, HIWPs also affect another range of more general or
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51 collective variables, helping to develop organizational skills, with effects on operational and financial
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53 performance. The reasoning behind this link between HIWPs and business performance is relatively
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3 intuitive and is based on theoretical arguments from several disciplines. From microeconomics, the
4 theory of human capital (Becker, 1964) sustains that employees have knowledge, skills and talents that
5 provide economic value to the organization in the sense that investments in workers can be justified by
6 an increase in their productivity; that is, increases in productivity resulting from investments in human
7 capital depend on the contribution employees make to the company. So, the greater the potential
8 employee contribution, the more likely it is that the company will invest in human capital through
9 management practices and that such investments will lead to higher productivity and better business
10 results. In the economics of organization and strategic management, the resources approach considers
11 that HR (which are internal) may amount to a sustainable competitive advantage for the company
12 (Barney, 1991). In order for HR to become strategic and to lead to such a competitive advantage, the
13 company must adopt practices that will involve, motivate and retain employees. Such theoretical
14 arguments have been strengthened by empirical evidence, and support the universalistic approach in
15 the HRM literature.

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32 The pioneer studies dealing with the relationship between HR practices and outcomes appeared
33 about two decades ago (Arthur, 1994; Huselid, 1995; MacDuffie, 1995; Becker and Gerhart, 1996).
34 Since then, there has been extensive literature about the relationship between HR practices and
35 different levels of organizational performance (e.g. Appelbaum et al., 2000; Boselie et al., 2001; Guest,
36 2011). Some papers consider the impact of HR practices on the outcomes that are most directly related
37 to HR in an organization, e.g., employee skills and abilities (Batt, 2000; Cabello-Medina et al., 2011),
38 motivation and commitment (Ahmad and Schoeder, 2003; Gardner et al., 2011), and labor turnover
39 (Stavrou, 2005; Gardner et al., 2011). Others deal with the relationship between HR practices and
40 operational outcomes, e.g., productivity (Huselid, 1995; MacDuffie, 1995; Ichniowski and Shaw, 1999;
41 Guest et al., 2003; Patterson et al., 2004; Datta et al., 2005), flexibility (Urtasun-Alonso et al., 2014),
42 innovation (Jiménez-Jiménez and Sanz-Valle, 2008; De Saá-Pérez and Díaz-Díaz, 2010; Cabello-
43 Medina et al., 2011; Chowhan et al., 2016), speed of delivery (Paul and Anantharaman, 2003), and
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3 customer service and quality (Gibson et al., 2007; Beltrán-Martín et al., 2008; Wickramasinghe and
4 Gamage, 2011). Finally, several research papers have also analyzed how HR practices contribute to
5 fulfillment of the economic goals of organizations, including typical financial outcomes such as sales
6 growth (Batt, 2000; Youndt, 1996), market performance (Rodwell and Teo, 2008;), return on
7 assets/investment (Guest et al., 2003), profitability (Guerrero and Barraud-Didier, 2004), and overall
8 financial performance (Delery and Doty, 1996; Gibson et al., 2007).

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16 In the light of the theoretical and empirical background and recent meta-analytic findings (Combs et
17 al. 2006, Subramony, 2009; Jiang et al., 2012), the HIWPs analyzed in our study can be expected to
18 positively affect operational and financial performance. Therefore, the following general hypothesis is
19 posed:
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25 *H1: Decentralization, teamwork, job enlargement, information and knowledge sharing, and*
26 *performance-based compensation have a positive effect on business performance*
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30 If we focus on the work practices addressed, the literature outlines their relationship with business
31 performance. First, some researchers have suggested that decentralization may influence employees'
32 beliefs regarding their organization's interest in the welfare of its workforce, leading them to reciprocate
33 by developing positive, emotional bonds with the firm, and exerting discretionary effort on its behalf
34 (Eisenberger et al., 1986; Maynard et al., 2012). These favorable job attitudes and behaviors are likely
35 to result in lower levels of labor turnover (Arthur, 1994) and to positively influence performance
36 outcomes, including productivity (Patterson et al., 2004), customer satisfaction (Mathieu et al., 2006),
37 sales (Ahearne et al., 2005), and ultimately firm-level financial performance. Having a voice in decision-
38 making and being able to use feedback mechanisms can help employees view themselves as a key
39 part of the organizational system, leading them to accept increased responsibilities and to engage in
40 work processes. Decentralization can be expected to have positive effects on employee behavior and,
41 consequently, on business outcomes. Therefore, the following sub-hypothesis can be posed:
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56 *H1a: Decentralization positively impacts business performance*
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3 Second, work teams –which may have different types of autonomy– are considered a key tool for
4 continuous improvement in work operations. Allowing work teams to manage the production of a
5 component or provision of a specific service can help identify and solve work-related problems, improve
6 quality and productivity (Banker et al., 1996) and enhance employees' sense of responsibility and
7 autonomy within the constraints of their work role. Work teams and flexible job design also impact the
8 internal social structures of organizations by linking people who do not typically interact with each other,
9 which facilitates information sharing and resource exchange, enhancing quality, flexibility, and efficiency
10 (Evans and Davis, 2005). Thus, we hypothesize that:

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21 *H1b: Teamwork positively impacts business performance*

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23 Third, job enlargement is considered a horizontal restructuring method that contradicts the
24 principles of specialization and the division of labor to add greater variety to activities, thus reducing
25 monotony and enhancing workforce flexibility. The literature suggests that it may affect the motivation,
26 satisfaction and commitment of employees (Hellgren and Sverke, 2001). Although several studies have
27 considered its possible negative effects, e.g., on workers' stress levels (Thompson and Harley, 2007),
28 the evidence, nonetheless, has predominantly shown positive associations with organizational
29 outcomes (Wood et al., 2012), which lead us to expect:

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41 *H1c: Job enlargement positively impacts business performance*

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43 Fourth, information and knowledge sharing is related to the training and development of employee
44 skills and the exchange of information throughout the organization. It is important because it is directly
45 linked to the functional capacity of the organization, clarifies goals, decreases uncertainty and helps
46 connect work with organizational strategy. Information and knowledge sharing helps to establish shared
47 mental models among employees, which facilitates cooperation and decision-making. Therefore, this
48 paper infers that:

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H1d: Information and knowledge sharing positively impacts business performance

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3 Finally, performance-based compensation directs employees' efforts toward the accomplishment of
4 work objectives, thus aligning the interests of employees with those of stakeholders and encouraging
5 them to achieve high levels of performance (Huselid, 1995). There are at least two possible
6 explanations for this. First, individuals and teams are more likely to exert high levels of sustained effort
7 when they work toward the attainment of specific goals and are adequately rewarded for task
8 performance. Second, theories based on the notion of employment as a social exchange suggest that
9 the availability of reward systems based on problem-solving and target-based remuneration can help
10 employees to perceive their contributions as valuable for the organization and encourage them to
11 reciprocate by adopting positive attitudes toward the firm. These favorable attitudes and behaviors can
12 affect performance outcomes such as customer satisfaction, productivity, and sales (Schneider et al.,
13 2005), which would lead us to expect:

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27 *H1e: Performance-based compensation positively impacts business performance*

28 29 **2.3. Effect of contextual variables on the relation between HIWPs and business performance**

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Scholars and practitioners affirm that when organizations adopt certain HR practices, they do not
always achieve success, but there is no consensus on the reason for success or failure. According to
the contingency approach, the impact of HR practices on business performance may be enhanced or
limited by a number of internal and external contextual variables or factors. Several researchers have
examined the impact of different contextual moderators on the relationship between HIWPs and
business performance, concluding that "context matters". For example, Konrad and Mangel (2000)
examined work-life practices and found that their effects were greater in firms with large numbers of
women and professional workers. Datta et al. (2005) found that industry-specific variables such as
capital intensity, growth rate, and the level of product differentiation affect HIWP effectiveness. Batt
(2000) showed greater benefits from HIWPs among employees working with higher valued-added
customers. Combs et al. (2006) observed a higher impact of HIWPs in manufacturing than in service

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3 firms, and Jeong and Choi (2016) highlighted that the presence of an influential HR function can
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5 intensify the effect of HPWSs on firm performance.
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8 Sousa and Voss (2008) identify four relevant groups of contingency variables that have been
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10 behind research on operations management: national context and culture, firm size, strategic context
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12 and other organizational variables. Firm age and organizational size, as well as the power exerted by
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14 trade unions are included amongst what are described as “environmental contingencies” by Ketokivi
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16 and Schroeder (2004), and have often been considered as control or moderating variables in previous
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18 empirical studies, with limited conclusive results. Such elements are decisive in forming an institutional
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20 framework at firm level and partly determining organizational structure in the workplace (Ortiz, 2002), so
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22 they may have a great influence on HR practices and, consequently, on their effect on business
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24 performance (Singh et al., 2012). Thus, we propose our second general hypothesis:
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27 *H2: Factory age, size and trade union power positively moderate the effect of decentralization,*
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29 *teamwork, job enlargement, information and knowledge sharing, and performance-based compensation*
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31 *on business performance*
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35 Organization size is frequently included as a contingent variable in studies that aim to analyze the
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37 adoption of certain management practices and how they relate to business performance. In the HRM
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39 literature, there seems to be some evidence that organization size correlates with the orientation of HR
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41 processes and the adoption of innovative practices, especially because of its link with the availability of
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43 financial resources (e.g., Youndt et al., 1996; Guthrie, 2001; Newton, 2001). Specifically, in the Spanish
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45 context, Bayo-Moriones and Merino-Díaz de Cerio (2001) studied the differences in HRM style between
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47 small and larger firms, concluding that some HR practices vary depending on the size of the firm. In
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49 Belgium, Sels et al. (2006) find an overall positive effect of HPWP on firm profitability, but they also
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51 conclude that although greater use of HPWP is associated with increased productivity, this effect may
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53 be offset by increased labor cost, especially in smaller firms. In this line, De Grip and Sieben (2009)
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55 suggest that HIWPs are unlikely to improve financial performance within micro-businesses as they lack
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3 the necessary economies of scale to spread the cost of developing and operating such practices. This
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5 leads us to infer that:

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7 *H2a: Factory size positively moderates the effect of decentralization, teamwork, job enlargement,*
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9 *information and knowledge sharing, and performance-based compensation on business performance*

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11 In the field of HRM, firm age is a relevant contingent variable associated with the degree of
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13 organizational flexibility, which may determine the degree of adoption and effectiveness of certain
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15 work/personnel practices (Ichniowski and Shaw, 1995). This argument is backed by Fabling and Grimes
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17 (2010), who find that the adoption of a suite of high-performance practices (specific practices pertaining
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19 to staff training and performance pay) has a causal impact on firm outcomes, and that the strength of
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21 the relationships differs by firm size and age. Thus, we hypothesize that:

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25 *H2b: Factory age positively moderates the effect of decentralization, teamwork, job enlargement,*
26
27 *information and knowledge sharing, and performance-based compensation on business performance*

28
29 The effect of worker unionization on business performance has been controversial in previous
30
31 studies –see Bryson et al. (2005), and Liu et al. (2009) for further discussion. While some authors
32
33 sustain that its effect may be positive (Freeman and Medoff, 1984; Cooke, 1994), others argue the
34
35 opposite (Huselid, 1995; Kock and McGrath, 1996). The role of unions in supporting or inhibiting the
36
37 introduction of new work systems has also been subject to much debate. Some researchers and
38
39 practitioners view unions as social agents that are inimical to new work practices, preventing such
40
41 practices from attaining their full potential and thereby enhancing organizational performance. Others
42
43 sustain not only that trade unions and new work practices are not antithetical, but also that the presence
44
45 of a union at the workplace may support the introduction and continued existence of such practices, and
46
47 the resulting enhanced performance. McNabb and Whitfield (1997) observed that the joint effect of
48
49 union presence with both flexibility and team working is positive for financial performance, even though
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51 the effect of union presence on its own is negative. In a related work, McNabb and Whitfield (1998) find
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53 unions have a positive effect on workplace financial performance in the presence of upward problem-
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3 solving groups, which are one form of HIWP, and have negative effects in their absence. Bryson et al.
4
5 (2005) find that the positive effect of HIWPs on labor productivity is restricted to unionized workplaces,
6
7 and seems more readily explained by “concessionary wage bargaining” than “mutual gains”. Cooke’s
8
9 (1994) study indicated that employee participation programs contributed more to value added per
10
11 employee in unionized firms than in non-unionized firms, while gainsharing programs contributed more
12
13 to performance in non-unionized firms. In this work, we hypothesize that:
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16 *H2c: Trade union power positively moderates the effect of decentralization, teamwork, job*
17 *enlargement, information and knowledge sharing, and performance-based compensation on business*
18 *performance*
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22 [Insert Figure 1: ‘Conceptual model and hypotheses’ about here]
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24

25 **3. Methodology**

26 **3.1. Data collection**

27
28 The information needed to test our hypotheses was obtained from a survey conducted as part of a
29
30 wider research project aiming to analyze the main manufacturing strategies and policies of industrial
31
32 firms in Spain. The target population for the study was made up of 1,234 Spanish manufacturers that
33
34 employed over 100 workers, according to the Amadeus-SABI (2003) database^[3].
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39 Our questionnaire was based on the prior literature and the conclusions obtained from a previous
40
41 case study^[4]. It was revised by six experts (four in Operations Management and two in survey design)
42
43 and validated by a pre-test on a sample of ten firms from the target population (*#Self citation omitted*).
44
45 Information was requested on the production area (factories or production plants) using questionnaires
46
47 addressed to the factory manager, operations manager, production manager or similar position. 265
48
49 valid questionnaires were returned, giving a rate of response of 21.47%. Following the procedure
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51 suggested by Armstrong and Overton (1977), T-tests indicated the absence of non-response bias in the
52
53 study. Also, the experience of the questionnaire respondents^[5], and their responsibility in the company
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3 and in their positions allow us to confirm the study's internal validity, that is, that the information was
4
5 obtained from reliable sources.
6

7 **3.2. Measurement of variables**

9 3.2.1. *High-involvement work practices (HIWPs)*

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11 Each of the five HR practices identified –decentralization, teamwork, job enlargement, information
12 and knowledge sharing, and performance-based compensation– was measured using multi-item scales,
13
14 as shown in Table 1.
15
16

17 [Insert Table 1: 'High-involvement work practices' about here]
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19
20 In order to empirically validate the multi-item scales, confirmatory factor analysis was carried out
21 using the robust maximum likelihood estimation. This analysis confirmed, as shown in Table 2, the
22 existence of five factors associated with the above-mentioned HR practices.
23
24

25 [Insert Table 2: 'Confirmatory factor analysis' about here]
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27

28
29 The reliability of the scales was analyzed using Cronbach's alpha coefficient, the composite
30 reliability index, and the AVE (Average Variance Extracted). In all cases, Cronbach's alpha was over
31 0.7, this being the usual criterion for identifying strict internal consistency (Nunnally, 1978). The
32 composite reliability index also exceeded this figure. The AVE was also very close to, or above 0.5, the
33 usual cut-off point (Hair et al., 1998).
34
35

36
37 After studying the composition of the scales and testing their reliability, the convergent and
38 discriminant validity were analyzed. In this study, convergent validity was assessed using CFA. As
39 shown in Table 2, all the standardized factor loadings were statistically significant at the 99% confidence
40 level ($t > 1.96$, weak condition at 95%) and all exceeded 0.5 (strong condition), demonstrating high
41 convergent validity (Anderson and Gerbing, 1988). In order to test the discriminant validity, we followed
42 the approach suggested by Anderson and Gerbing (1988). As shown in Table 2, none of the confidence
43 intervals for each bivariate correlation of factors include 1.0, which reveals divergence across factors
44 and supports the discriminant validity of the proposed scales.
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3.2.2. Business performance

Organizational performance has often been used as a dependent variable in studies on HIWPs. However, it has been conceived in very different ways, including different types of performance measures as well as short and long-term markers (Boxall and Macky, 2009; Paauwe, 2009). The evidence does not support the claim that the relation between HIWPs and organizational performance is affected by the researchers' choice of organizational performance measures (Combs et al., 2006). However, measuring business performance is one of the main problems for researchers when trying to analyze the effect of HR practices in an organization, and every piece of research in this field has to face the challenge of performance quantification (Rodríguez-Ruiz and Martínez-Lucio, 2010).

In this study, the effect of HIWPs on business performance was analyzed not only using four dimensions of operational performance frequently used in the Operations Management (OM) literature, but also including financial performance, a *'conditio sine qua non'* for advancing the HRM field (Paauwe, 2009). Given the multi-sector nature of the sample, and bearing in mind that our unit of analysis is the factory or production plant, subjective performance measures were used because there are no standard measures of business performance that can be reliably compared (Juárez Tárrega, 2011). Also there is a high risk of obtaining a low response rate if questions on objective performance are included in the questionnaire.

In order to measure operational results, the respondents were requested to state the degree of strength reached in comparison with their competitors for the following variables: cost, quality, flexibility and delivery. The composition of these scales is given in Table 3 and, to validate them, a procedure similar to that described above for the HIWPs was used. These analyses make it possible to test the dimensionality, reliability and validity –both convergent and discriminant– of the operational performance scales used, with similar criteria to those described above.

[Insert Table 3: 'Operational and financial performance' about here]

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3 A subjective measure of ROA, one of the most widely-used financial indicators in the HRM literature
4 (Juárez Tárrega, 2011), was also considered to measure financial performance. Reliability for this
5 subjective performance measure was assessed by correlating the self-reported measures provided by
6 the respondents with objective data on financial performance (ROA) taken from secondary sources (for
7 a broad sub-sample of companies). The analyses showed significant correlations at the $p < 0.01$ level,
8 indicating the reliability of the data supplied.
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16 Moreover, since in our analyses we used self-reported measures for the independent (HIWPs) and
17 the dependent variables (operational and financial performance), the possibility of common method
18 variance bias was tested, using several complementary tests. First, to analyze the propensity of
19 respondents to try to maintain consistency in their responses (consistency motive) (Podsakoff et al.,
20 2003), we adapted Harman's single-factor test (Harman, 1976), with results indicating that this source of
21 common method variance is not a major problem in our study, and offering preliminary evidence that
22 managers responded to the survey giving different answers to the different questions and without any
23 apparent problems for consistency. However, due to the limitations of Harman's test and the fact that
24 we used self-reported measures for predictor variables and outcomes in our model, we also controlled
25 for the effects of a single unmeasured latent method factor (Podsakoff et al., 2003). We performed a
26 confirmatory factor analysis adding an unobserved first order factor with all the variables considered in
27 our theoretical model, observing that trait loadings do not change from significant to non-significant after
28 introducing the common method factor in the model. However, since some method factor loadings were
29 also significant, we performed a third test to evaluate the presence and estimate the amount of trait and
30 method variance in measures, using Widaman's (1985) nested models procedure described by Cote
31 and Buckley (1987). Results indicated that on average only 15.4% of the variance was attributable to
32 the common method effect. These findings seem to show that the trait factors effect is considerably
33 larger than the method factors effect, and support the idea that common method variance does not
34 seem to be a major problem in our study.
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3.2.3. Control and moderating variables

Because of potential *industry* differences in HIWPs and outcome measures, analyses in the study controlled for this factor. Dummy codes representing five industries were created. These industries and the percentage of sample firms in each industry are: chemical (11.7%), electrical, electronic and communication (26.5%), metal mechanic (34.4%), vehicles and transport (19.4%), furniture and other (8%).

In view of the preceding background, and since the factory is our unit of analysis, this study considers factory size, factory age, and trade union power as variables that may moderate the link between HIWPs and business performance. As in previous research, *factory size* is operationalized by the logarithm of the number of employees; *factory age* is measured by the number of years that the factory has been in operation, and *trade union power* is operationalized by requesting plant managers to state, on a five-point Likert scale (1=none; 2=not much; 3=large; 4=very large, 5=extremely large), the degree of power of trade unions^[6] in the factories or plants.

4. Analysis and results

Table 4 shows the mean, standard deviation, sample size and Pearson correlation coefficient for the variables included in the study.

[Insert Table 4: 'Descriptive statistics. Mean, standard dev and Pearson correlations' about here]

Considering the nature of the scales, and the high number of variables and interaction terms simultaneously analyzed, a moderated hierarchical regression analysis was carried out in order to isolate the main effects of HIWPs on business performance, and to measure separately the moderating effect of the contextual variables considered in the link between such HR practices and performance.

The same general approach was adopted for each of the dependent or criterion variables (business performance measures) (Table 5).

[Insert Table 5: 'Results of the regression analyses for each of the performance measures' about here]

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3 In the first step (Model 1), only the industry, age, trade union power, and size were included in the
4 regression analysis to control for any main effect caused by them on performance. This step may also
5 show whether these contextual variables act as quasi moderator variables or pure moderator variables
6 in our model (Sharma et al., 1981). In the second step (Model 2), HIWPs were included in the
7 regressions as predictor (or independent) variables in order to test the universalistic approach regarding
8 such practices. The existence of significant effects in this model would support Hypothesis 1. In the third
9 step (Model 3), the cross-product (interaction effects) of each of the HIWPs and the contextual variables
10 were added to the regression to analyze their predictive power. The simultaneous inclusion of the fifteen
11 interaction terms allows us to control for possible collinearity amongst the variables (Aiken and West,
12 1991). Significant effects in these terms indicate that the contextual variables analyzed moderate the
13 link between the HIWP under consideration and the performance measure, offering arguments that
14 support contingency approaches to HRM, and thus backing Hypothesis 2. Identification of significant
15 interaction effects only amongst certain pairs of practice/contextual variable links might indicate that
16 these are more relevant explanatory factors for business performance than others. Following the
17 recommendations made by Dawson (2014), we use mean-centered variables.

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36 The results show that teamwork, job enlargement, and information and knowledge sharing are the
37 practices that have universal effects. More specifically, teamwork is closely related to flexibility ($p < .01$),
38 quality ($p < .05$) and profitability ($p < .01$), and marginally related to cost reduction ($p < .10$). Job
39 enlargement is the HIWP that has the largest number of universal effects. In fact, it is positively and
40 significantly related to all the performance measures considered in this study. Information and
41 knowledge sharing has a significant effect at 95% with regard to cost reduction and profitability, and is
42 moderately and directly related to quality and flexibility ($p < .10$). Finally, decentralization and
43 performance-based compensation do not seem to have statistically significant relationship with the
44 business performance measures considered. Specifically, H1b, H1c, and H1d have been verified and,
45 taken together, these results partially support Hypothesis 1 and suggest that the adoption of certain
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3 HIWPs (more specifically, teamwork, job enlargement, and information and knowledge sharing) can be
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5 a valuable tool for strengthening or improving levels of operational and financial performance in a
6
7 universalistic way. As in other studies that attempt to explain business performance, the predictive
8
9 power (R^2) of the models is low, because operational and financial performance depends on many
10
11 factors and circumstances other than those studied herein (Lenz, 1981; Capon et al., 1990).
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14 In addition to the direct individual links between the different HIWPs and business performance
15
16 measures, our results partially support the contingency approach. Although the inclusion of the
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18 interaction terms does not involve significant increases in R^2 for each of the models analyzed (as
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20 expected by the number of predictive variables included), statistically significant individual interaction
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22 effects were observed. The results indicate the existence of significant interaction effects for each of the
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24 three contextual variables considered in this research. More specifically, the relation between
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26 performance-based compensation and cost reduction seems to be moderated by plant age ($b=0.177$,
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28 $p<.05$). Also, this contextual variable marginally moderates the link between information and knowledge
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30 sharing and profitability ($b=0.178$, $p<.10$). Size significantly moderates the relation between information
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32 and knowledge sharing and flexibility ($b=0.212$, $p<.05$). It also moderates the link between job
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34 enlargement ($b=0.158$, $p<.05$) and profitability. Finally, trade union power marginally influences the
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36 association between teamwork and profitability ($b=0.185$, $p<.10$). To plot the interactions, we followed
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38 the suggestions provided in the literature (Dawson, 2014). Specifically, we used non-standardized
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40 regression coefficients to predict the indicators of business performance, so predictors vary from the
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42 mean ± 1 standard deviation. Using the calculated results, we plotted the relationships among the
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44 dependent variables, independent variables, and moderation variables at low and high levels.
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49 The results show higher efficiency under high levels of performance-based compensation when the
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51 manufacturing plants are older (Figure 2). The analyses indicate that the relationship between
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53 profitability and information and knowledge sharing is stronger at high age levels (Figure 3). We can
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55 appreciate higher levels of flexibility as we move from low to high levels of information and knowledge
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3 sharing in larger plants (Figure 4). It is also observed that larger manufacturing plants achieve higher
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5 financial performance (profitability) when adopting higher job enlargement implementation (Figure 5).
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7 Results determine that in high-unionized settings, profitability notably increases as the level of teamwork
8
9 is higher (Figure 6). Thus, H2a, H2b, and H2c are partially supported.
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11 [Insert Figures 2 to 6 about here]
12

13 14 5. Discussion

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16 Firstly, our findings provide evidence on the positive and systematic link that teamwork has with
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18 cost reduction, quality, flexibility and profitability. This result supports previous outcomes described in
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20 the literature, which identify teamwork as one of the “best practices” in HRM (Pfeffer, 1994; MacDuffie,
21
22 1995). Adoption of a teamwork system leads to a change in workers’ attitudes regarding responsibility,
23
24 control and variety of the work or tasks they carry out, so teamwork becomes an instrument that can
25
26 motivate and encourage participation by workers by improving their working conditions and giving them
27
28 a more relevant role in production. Teamwork tends to increase opportunities for self-management and
29
30 discretionary freedom, especially when tasks are fairly complex and varied. It can also promote and
31
32 increase cooperation amongst workers. Taken together, these factors may explain the main effects of
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34 this practice on the different business performance measures considered. Moreover, contingent
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36 analysis has shown that its effect on profitability is positively and significantly moderated by the
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38 influence exerted by trade unions. The results show that in Spanish factories in which trade unions have
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40 a marked (above-average) influence, adoption of a teamwork system makes it possible to achieve
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42 higher levels of profitability. It seems, therefore, that the best financial performance can be achieved
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44 when the adoption of teamwork has trade union support, especially in factories in which unions have
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46 great power or influence and which, in general, are characterized by well-defined job profiles and
47
48 employment of older workers (Kochan et al., 1984). This is consistent with an agency-role theory of
49
50 unionism according to which economic performance can be improved when unions act as monitors and
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52 enforcers of employment contracts (Kaufman, 2004; Bryson et al., 2005). It is also in line with the
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3 observations made by Pagell and Handfield (2000) in the US automobile industry when they recognized
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5 that collaboration between trade unions and the factory management led to successful Total Quality
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7 Management (TQM), which gives priority to teamwork as an HRM method (Wood and de Menezes,
8
9 2008; Wickramasinghe and Gamage, 2011). Considering the strong influence that industrial relations
10
11 have on the adoption of teamwork (Rolfesen, 2013), managers of highly-unionized plants who wish to
12
13 reap full benefit of teamwork should aim to obtain maximum support from the trade unions by giving
14
15 them a role in the adoption of teamwork, thus legitimating this practice for the workers (Godard, 2004).
16
17 In fact, as Ortiz (2002) points out, union opposition (or its lack of involvement or passivity) may be a
18
19 decisive factor in the failure of autonomous work groups and teamwork. This indicates how important it
20
21 is for the management to abandon the traditional confrontation approach and cooperate with trade
22
23 unions if they wish to improve profitability by adopting teamwork (Edwards and Wright, 2001).
24
25 Nevertheless, when managers aim to implement projects and practices in one or more countries, they
26
27 have to cope with different industrial relations environments, in which worker representation and rights
28
29 at the macro and micro levels have been constructed around different identities and institutions
30
31 (Martínez-Lucio and Weston, 2001). It has been observed that the implementation of certain HR
32
33 practices, and more specifically teamwork, may give rise to different union reactions depending on the
34
35 country. As Blyton and Martínez-Lucio (1995) point out, whereas in the UK teamwork has been seen in
36
37 part as a means of reducing union power over job controls, management in Spain have registered a
38
39 concern that a possible outcome of teamwork would be an increase in trade union power at a level at
40
41 which it has never previously been strong. In any case, in an institutionalized context, organizations can
42
43 benefit from a proactive and innovative attitude towards unions and regulations, instead of seeing such
44
45 institutional factors as a restraint and threat (Boselie et al., 2001). Therefore, in order to leverage
46
47 teamwork outcomes, it seems necessary to develop a new system of industrial relations based on
48
49 collaboration between the management and the trade unions in contexts in which the adoption of
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51 HIWPs tends to co-exist with trade unionized worker groupings (Wood, 1996).
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3 Secondly, findings from this study also indicate that job enlargement, which involves not only the
4 rotation of workers amongst different activities, tasks or departments but also expansion of the number
5 of tasks to be carried out by them (versatility), is another of the best HR practices, with universal
6 positive effects regarding cost, quality, flexibility, delivery and profitability. This supports previous
7 findings about the positive effect of enriched job design on financial performance, productivity, and
8 quality (e.g., Wood et al., 2012). The effect of job enlargement on operational performance is, to some
9 extent, as expected, especially if this practice is considered necessary for adopting teamwork systems.
10 In fact, the results of this research show a significant correlation between the two practices, and both
11 have been classified in the category of 'long-term' offensive (instead 'short-term' defensive) flexibility
12 strategies (Blyton and Martínez-Lucio, 1995). Regarding the link between job enlargement and
13 profitability, it was observed that the latter mainly improved in firms with larger factories. In plants of
14 above-average size, which traditionally have centralized working structures and are based on the
15 principles of specialization and labor division, redesigning jobs with the aim of enlarging or enriching
16 them seems to improve profitability. Several theories suggest that the lack of motivation and the
17 alienation caused by detailed division of labor may cause serious inefficiencies, which hold back
18 profitability. This would explain the greater positive effects of job enlargement in large-size factories. In
19 the specific case of Spain, where several institutional forces (e.g., nature of labor markets and policies,
20 legal regulation of employment relationships, union-management relations and job control structures
21 within the workplace) have traditionally led to the adoption of a short-term defensive flexibility strategy –
22 based on numerical forms of flexibility, such as temporary work (Shire et al., 2009)– this result may
23 have practical implications, boosting long term investments and actions to promote functional forms of
24 flexibility.

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52 Our findings also suggest that information and knowledge sharing can be a powerful tool for
53 achieving improvements in operational performance (cost, quality and flexibility) and profitability.
54 Support for experimentation and the development of innovative ideas for generating new knowledge,
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3 and identifying, coding, recording and disseminating it may be essential in improving operational and
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5 financial performance. Quality improvement, increased operational flexibility, and cost reduction can be
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7 positively affected by the adoption of information and knowledge sharing, which will eventually improve
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9 profitability. The positive effect observed for flexibility and profitability is especially noted in larger and
10
11 older plants, respectively. This finding could be justified by the fact that, amongst others, having
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13 databases with organizational information accessible to all workers or establishing formal mechanisms
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15 allowing best practices to be shared throughout the organization, allow solutions to be found to the
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17 problems resulting from functional specialization and centralization that are common in larger and older
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19 organizations. It is in this type of organization, usually characterized by the existence of functional,
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21 specialized and relatively “watertight” areas or departments, where the adoption of information and
22
23 knowledge sharing seems to be especially effective for enhancing operational flexibility and leveraging
24
25 profitability. As Godwyn and Gittel (2011: 208) point out, shared information and knowledge can foster
26
27 “relational coordination” and “serve to overcome the silos of bureaucratic organizations by connecting
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29 employees directly”, both of which in turn predict higher flexibility and profitability outcomes.
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34 This study also reveals that, of all the HIWPs analyzed, decentralization and performance-related
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36 compensation are those that have the smallest direct impact on the performance measures. In our
37
38 research, neither of them alone shows statistically significant universal relations with operational and
39
40 financial performance. Although the analyses carried out do not determine the causes of this lack of
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42 relation, it might be explained by the fact that such practices are not effective if adopted in isolation, that
43
44 is, without the support of other HR practices or the adoption of certain complementary management
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46 policies. The potential universal effect of decentralization and performance-related compensation on
47
48 business performance might require them to be used in the framework of a more sophisticated system
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50 of HR practices that are both consistent with, and complement, each other (Edwards and Wright, 2001;
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52 Camelo et al., 2004). Whatever the reason, the results obtained must be treated with caution when
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54 classifying these two practices as belonging to the set of so-called “best practices” in HRM. However,
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3 from a contingent point of view, it is observed that performance-related compensation is especially
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5 efficient in older organizations focused on reducing costs. Although additional research would be
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7 required, in principle this result might be attributed to the fact that in older-than-average factories,
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9 performance-related monitoring and remuneration systems may acquire a control function (Kessler and
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11 Purcell, 1992), as observed by Martí-Audí et al. (2013) in the Spanish call center sector. In the case of
12
13 Spanish manufacturers, performance-related payment is frequently considered to increase the
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15 productivity of both labor and equipment and/or to reduce inventories, so is being adopted effectively
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17 and coherently in the framework of a business model that aims to reduce operational costs.
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20 21 **6. Conclusions, limitations and future research**

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23 This study contributes to the strategic HRM literature by adopting an integrative and complementary
24
25 approach between the universalistic and contingency frameworks for analysis of the effectiveness of
26
27 HIWPs. It considers that both frameworks might be compatible and useful, and that organizations may
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29 benefit from attention to each. Thus, our paper contributes, to some extent, to the traditional debate
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31 between the alternative views of HRM in terms of US/universalistic/hard/less industrial relations-oriented
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33 approaches on the one hand, and European/contingency/soft/more industrial relations-oriented
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35 perspectives, on the other. It covers the analysis of HIWPs in the manufacturing field as a set of HR
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37 practices focused above all on the structural aspects of labor organization (i.e., working system and job
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39 design). By means of an exhaustive literature review, we lay out a conceptual model with two general
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41 hypotheses that are empirically tested. We use moderated hierarchical regressions and data from 265
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43 manufacturers to provide additional empirical evidence on the relationship between HIWPs and various
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45 dimensions of operational performance (cost, quality, flexibility, delivery) and financial performance
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47 (profitability) in a wide range of industrial firms in Spain, as well as the positive moderating effect of
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49 three contextual variables (size, age and trade union power) on this link.
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54 From a universal approach, it was noted that three of the five HIWPs considered in this study have
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56 direct effects on at least one of the business performance measures analyzed. From a contingency
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3 approach, we found that the three contextual variables (age, size and trade union power) had positive
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5 moderating effects on the relation between HIWPs and business performance. Therefore, our findings
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7 suggest that organizations should foster the deployment of certain “high-performance” HR practices,
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9 leading firms to converge in some HRM dimensions, as the universalists claim (isomorphism).
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11 Nevertheless, the findings from this study also support the initial proposition that some contextual
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13 factors can help leverage (or mitigate) the positive effects of such work practices on business
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15 performance. Thus, firms should consider their fit with the specific setting (as the contingency postulates
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17 suggest), mainly in decisions regarding resource allocation and the transfer of practices to different
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19 operational or business units. In sum, this study offers a broader view about the type of contemporary
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21 HR practices that are successful in the Spanish industrial sector, and in a European manufacturing
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23 context, considering internal company characteristics, such as firm age, firm size, and trade union
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25 power.
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29 From a practical point of view, our findings may help managers decide how to assign the company's
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31 limited resources to the most relevant HRM practice, depending on contingency factors (or specific firm
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33 characteristics), and priority outcomes. However, our study has limitations that open up new lines for
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35 future research.
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39 Theoretically, the specific effect of an HRM practice or tool may depend on the degree to which it is
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41 used together with other practices or tools and even the order in which it is adopted (Edwards and
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43 Wright, 2001). This aspect is not addressed in the study but offers new possibilities for future research.
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45 Moreover, we only considered the moderating effect of three contextual variables (size, age and trade
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47 union power) on the relation between HIWPs and business performance in the production plants
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49 analyzed. It is very possible that other contextual factors (e.g. technology, strategy, management style,
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51 company culture, competition and growth in the sector, amongst others) might also affect this relation.
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53 Organizational and financial performance can both be influenced by a whole range of factors, and the
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3 HRM-performance relationship might also be affected by a plethora of mediating variables (i.e.
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5 employee skills and attitudes, effective strategy implementation, etc.) which demand future research.
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7 From a methodological point of view, this study uses management perceptions to measure the
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9 variables. Although subjective measurement of performance is a procedure that is widely used in
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11 business management research, and the reliability of the subjective scales used has been compared
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13 with objective information from secondary sources, the exclusive use of subjective measures in our
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15 analysis might be considered a limitation. Since in our study size is considered a moderator variable,
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17 using a sample of manufacturers that employed over 100 workers may limit our findings. Also, a
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19 longitudinal study rather than a crosscutting one would be more robust with regard to the relations
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21 identified, for which any bi-directionality or causal reciprocity should be evaluated (Paauwe, 2009). A
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23 systematic examination of such issues and the replication of research with different procedures (i.e.
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25 SEM techniques) is central to developing our understanding of how HIWPs act, and provides avenues
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27 for future research in this area.
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34 Endnotes:

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36 [1] This type of practice is sometimes named “high-performance work practices”. However, in this study and in line
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38 with other authors such as Pil and MacDuffie (2000) or Wood and de Menezes (2008), we prefer to use the
39
40 term “high-involvement work practices (HIWPs)” which we consider more appropriate considering the lack of
41
42 sufficient empirical evidence legitimating them as “best practices”, that is, acknowledging that they have a
43
44 positive link with business performance in any type of situation.
45

46 [2] For example, Becker and Huselid (1999), in an analysis of five prior studies, identified 27 HIWPs and confirmed
47
48 that only two of them were present in all cases. This variety of practices was also pointed out in the review of
49
50 the literature (e.g., Wood and de Menezes, 2008; Posthuma et al., 2013, Perelló-Marín and Ribes-Giner,
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52 2014) and in meta-analytic research (e.g., Combs et al. 2006; Subramony, 2009; Jiang et al., 2012).
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[3] The Amadeus-SABI database contains information on seven million public and State-owned companies in 38 European countries. It combines data from over 35 suppliers. The data on Spanish companies comes from the SABI (*Sistema de Análisis de Balances Ibéricos*) section.

[4] "An in-depth analysis –through on-site visits, interviews with managers and employees, and the analysis of available documents– of the experience of four Spanish production plants belonging to four international companies –Opel (General Motors), 3M, John Deere, and Airbus– has led us to a) identify key human resource practices implemented to increase manufacturing agility and performance, and b) define and refine the pilot questionnaire, recognizing the most relevant variables finally considered in the study."

[5] The returned questionnaires were filled in by the production manager (41.1%), factory manager (19.2%), industrial or operations manager (14.3%), general manager (4.9%) and "others" (20.4%) who, on average, had been more than 13 years in the firm and over 6 years in their current position. "Others" mostly includes managers in the fields of HRM and quality management.

[6] The questionnaire also asked respondents about the percentage of workers that belonged to trade unions. This has often been used as a control variable (Guthrie et al., 2002). However, the rate of response to this question was very low because under Spain's data protection law managers do not have this information. So, in view of the high number of missing values for this variable, it was omitted from the analyses.

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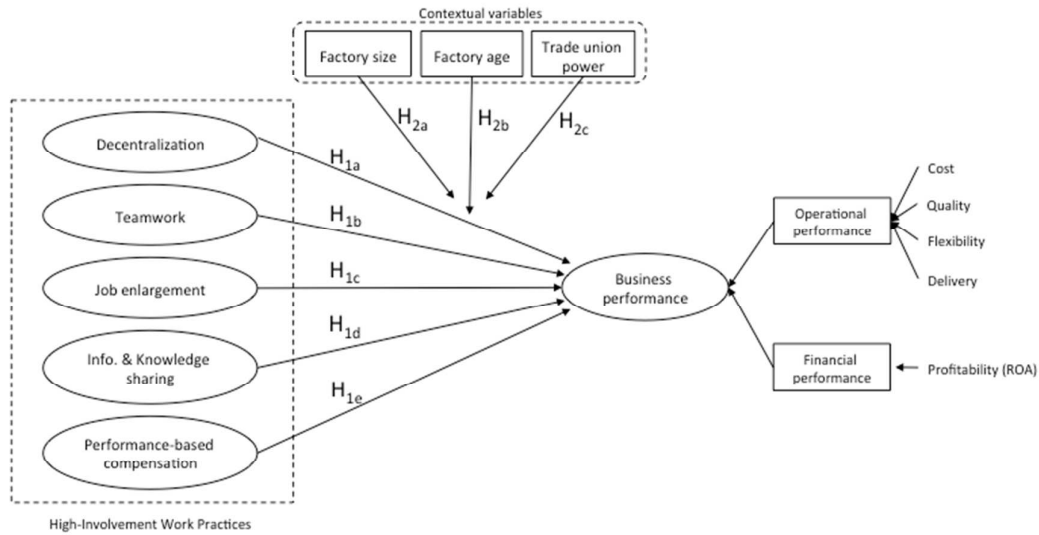


Figure 1. Conceptual model and hypotheses

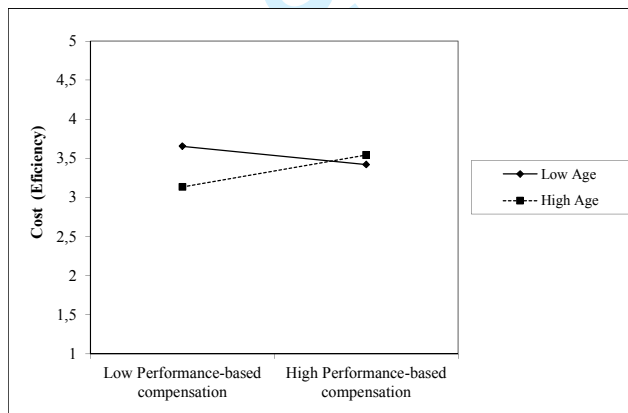


Figure 2. Moderating effect of Age on the Performance based compensation-Cost (Efficiency) relationship (two-way interaction with mean-centered variables)

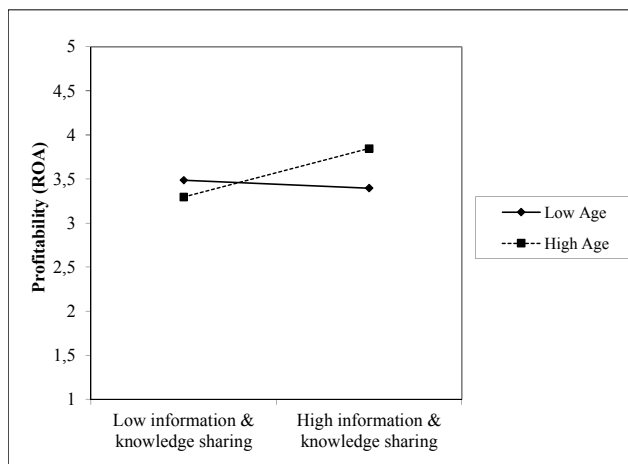


Figure 3. Moderating effect of Age on the Information and Knowledge Sharing-Profiteability relationship (two-way interaction with mean-centered variables)

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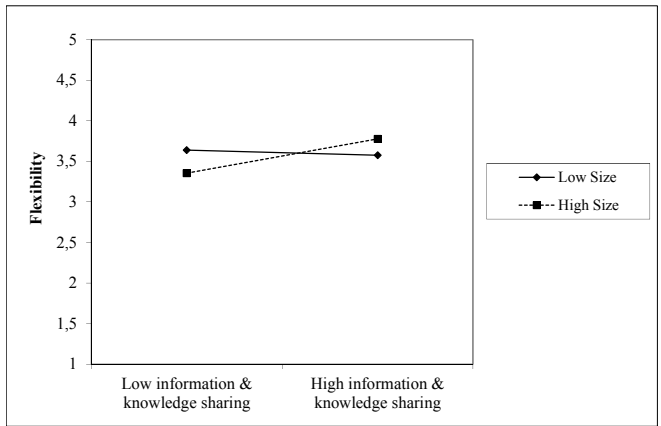


Figure 4. Moderating effect of Size on the Information and knowledge sharing-Flexibility relationship (two-way interaction with mean-centered variables)

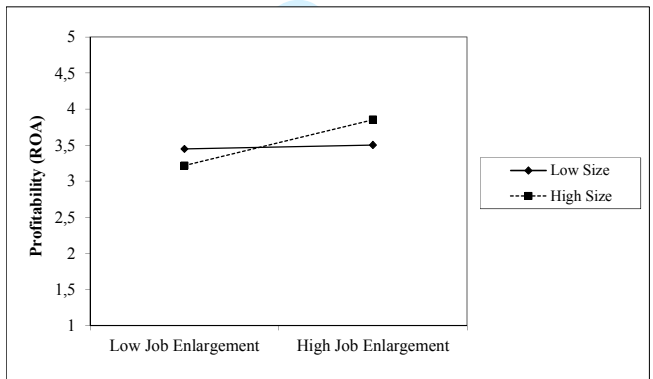


Figure 5. Moderating effect of Size on the Job enlargement-Profitability relationship (two-way interaction with mean-centered variables)

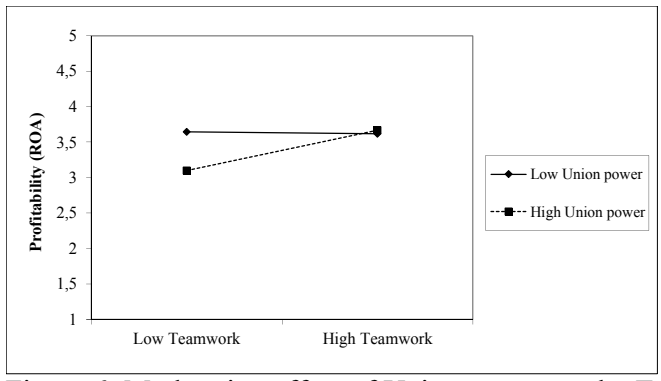


Figure 6. Moderating effect of Union power on the Teamwork-Profitability relationship (two-way interaction with mean-centered variables)

Table 1: High-involvement work practices

HIWPs	Code	Description	Literature
Decentralization	Emp1 Emp2 Emp3	Workers are given responsibility and decision-making power in their work Feedback of economic and/or strategic information to employees Employee participation in plant decisions	Ahmad & Schroeder, 2003; Bayo-Moriones & Merino-Díaz de Cerio 2001; Combs et al. 2006; Cox et al., 2006; Delaney & Huselid, 1996; Delery et al., 2000; Fey & Bjorkman, 2001; Gardner et al., 2001; Guerrero & Barraud-Didier, 2004; Guest et al., 2003; Hartog & Verburg, 2004; Liao & Chuang, 2004; Liu & Chuang, 2004; Paterson et al., 2004; de Waal, 2007; Wood et al., 2012; Youndt et al., 1996; Wood & de Menezes, 2008;
Teamwork	Team1 Team2 Team3 Team4	Teamwork involving employees with different know-how and skills Self-managed teams with decision-making capacity Working teams that operate together with suppliers and customers Teamwork as an integral part of the firm culture	Ahmad & Schroeder, 2003; Appleyard & Brown, 2001; Batt et al., 2002; Gardner et al., 2001; Guest et al., 2003; Guerrero & Barraud-Didier, 2004; Huselid (1995); Kirkman & Rosen, 1999; Paul & Anantharaman, 2003; de Waal, 2007; Way, 2002
Job enlargement	Enlarg1 Enlarg2	Employee rotation amongst different activities, tasks, positions or departments Increased variety in worker's tasks (versatility)	Ahmad & Schroeder, 2003; Chuang et al., 2012; Dessler, 2005; Gelade & Ivery, 2003; Guest et al., 2003; Lepak & Snell, 2002; Li, 2003; Paterson et al., 2004; Perelló-Marín & Ribes-Giner, 2014; Larraza-Kintana et al., 2006; de Waal, 2007; Way, 2002; Youndt et al., 1996
Information & knowledge sharing	Know1 Know2 Know3 Know4 Know5	Creation of organisational methods to encourage experimentation and the use of innovative ideas Databases containing organisational information accessible for all employees Work teams that constantly access, apply and update knowledge Use of formal mechanisms to encourage sharing of best practices throughout the organisation Use of information systems to allow extensive dissemination of knowledge throughout the organisation	Ahmad & Schroeder, 2003; Cox et al., 2006; Hislop, 2003; Marin-García & Conci, 2009; Perelló-Marín & Ribes-Giner, 2014; Wright et al., 2001
Performance-based compensation	Retrib1 Retrib2 Retrib3	Reward systems based on problem-solving Worker remuneration based on achieving targets set by the organisation Incentives for teamwork, not only for individuals	Camelo et al., 2004; Collins & Clark, 2003; Delery & Doty, 1996; Gardner et al., 2001; Guerrero & Barraud-Didier, 2004; Guest et al., 2003; Gerhart & Milkovich, 1990; Guthrie et al., 2002; Hartog & Verburg, 2004; Katri, 2000; Lawler, 1986; Lepak & Snell, 2002; Li, 2003; Way, 2002

For each of the 17 items considered for measuring the five practices, the survey respondents were requested to indicate to what extent they applied, with 1 = not applied/low degree of application, 3 = medium degree of application and 5 = high degree of application.

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Table 2: Confirmatory factor analysis

Factor	Item	Standard lambda parameters * (t-value)	Cronbach's alpha	Reliability		Discriminant validity	
				Composite reliability index	AVE	Factor	Correlation coefficient (confidence interval)
Decentralization (F1)	Emp1	0.652 (11.983)	0.719	0.725	0.468	F1-F2	(0.737 – 0.901)
	Emp2	0.703 (12.835)				F1-F3	(0.421 – 0.681)
	Emp3	0.696 (11.960)				F1-F4	(0.438 – 0.678)
Teamwork (F2)	Team1	0.846 (20.530)	0.859	0.864	0.614	F1-F5	(0.410 – 0.686)
	Team2	0.829 (19.506)				F2-F3	(0.260 – 0.536)
	Team3	0.68 (13.339)				F2-F4	(0.506 – 0.698)
	Team4	0.769 (15.256)				F2-F5	(0.443 – 0.687)
Job enlargement (F3)	Enlarg1	0.685 (9.737)	0.764	0.774	0.647	F3-F4	(0.154 – 0.434)
	Enlarg2	0.908 (12.434)				F3-F5	(0.197 – 0.461)
Information and knowledge sharing (F4)	Know1	0.742 (15.665)	0.905	0.908	0.663	F4-F5	(0.375 – 0.623)
	Know2	0.767 (16.912)					
	Know3	0.869 (19.967)					
	Know4	0.855 (19.338)					
	Know5	0.830 (17.506)					
Performance-based compensation (F5)	Retrib1	0.763 (14.147)	0.751	0.763	0.513		
	Retrib2	0.614 (10.735)					
	Retrib3	0.762 (14.058)					
Goodness of fit markers for the model (Robust method)				Values	Recommended values for satisfactory fit of the model		
Absolute indices:							
S-B χ^2 /df				1.63			< 3.0
GFI				0.916			(high, close to 1)
SRMR				0.046			< 0.08
RMSEA				0.049			< 0.08
Incremental indices							
BBNNFI				0.958			> 0.90
CFI				0.967			> 0.90
IFI				0.967			> 0.90
* All the values are significant at p<0.001							

Table 3: Operational and financial performance

Cost	Reduce manufacturing costs Increase labour productivity Increase equipment or capacity utilisation Reduce inventory level
Quality	Improve conformance to design specifications Offer consistent, reliable quality Provide high-performance products Offer durable, reliable products Manufacture with consistently low-defect rates (reduce defect rates)
Flexibility	Make rapid design changes Introduce new products quickly Make rapid volume changes Make rapid product mix changes Offer a large degree of product variety (broad product line) Adjust product mix
Delivery	Provide fast deliveries Meet delivery promises or commitments Reduce manufacturing lead time
Financial performance (Profitability)	Return on assets (ROA)

Survey respondents were requested to indicate performance on a five-point multi-item scale (1 = lower; 3 = equal, 5 = higher) in comparison with the competition.

Table 4: Descriptive statistics. Mean, standard deviation and Pearson correlations

Variables	Mean	St. Dev.	N	1	2	3	4	5	6	7	8	9	10	11	12
1. Age	38.21	33.08	265												
2. Size ^b	5.29	0.93	265	.087											
3. Trade union power	2.68	0.96	258	.071	.344**										
4. Decentralization	2.81	0.85	265	-.012	.150*	-.016									
5. Teamwork ^a	2.78	0.94	265	-.047	.220**	.019	.653**								
6. Job enlargement ^a	3.40	0.86	265	.046	.012	-.027	.420**	.318**							
7. Information and knowledge sharing ^a	2.79	0.97	265	-.067	.201**	-.020	.455*	.560**	.254**						
8. Performance-based compensation ^a	2.28	0.96	265	.041	.207**	.073	.421**	.460**	.271**	.400**					
9. Cost reduction ^a	3.46	0.61	265	.073	.078	-.045	.206**	.276**	.196**	.276**	.211**				
10. Quality ^a	4.01	0.62	265	.096	.106	.038	.272**	.309**	.220**	.280**	.167**	.475**			
11. Flexibility ^a	3.48	0.67	265	.005	.052	-.072	.272**	.336**	.283**	.271**	.148*	.364**	.438**		
12. Delivery ^a	3.99	0.73	265	-.055	.060	-.014	.246**	.252**	.266**	.230**	.231**	.450**	.464**	.415**	
13. Profitability	3.45	0.84	265	.006	-.003	-.181**	.141*	.222**	.201**	.248**	.113	.193**	.191**	.168**	.164**

^a Factors computed by their arithmetical mean
^b Logarithm of the number of employees
** Significant correlations at level 0.01 (bilateral)
* Significant correlations at level 0.05 (bilateral)

Table 5: Results of the regression analyses for each of the performance measures^{a,b,c}

Dependent variables:	Cost			Quality			Flexibility			Delivery			Profitability		
	Model 1 (Control)	Model 2 (HIWPs)	Model 3 (Interaction)	Model 1 (Control)	Model 2 (HIWPs)	Model 3 (Interaction)	Model 1 (Control)	Model 2 (HIWPs)	Model 3 (Interaction)	Model 1 (Control)	Model 2 (HIWPs)	Model 3 (Interaction)	Model 1 (Control)	Model 2 (HIWPs)	Model 3 (Interaction)
Contextual variables:															
Chemical industry	.038	.063	.045	.005*	.023	.015	-.134**	-.106*	-.129**	-.018	.004	-.031	-.092	-.061	-.076
Electrical/Electronic industry	.024	-.006	.006	.019	-.001	-.011	-.078	-.100	-.102	.0126*	.095	.093	.002	-.020	.030
Vehicles/Transport industry	.038	-.021	-.001	-.035	-.079	-.058	-.081	-.137**	-.115	.009	-.055	-.049	-.038	-.087	-.076
Furniture/Other industry	.036	.077	.075	-.061	-.012	-.013	-.020	.043	.053	-.001	.042	.047	.001	.042	.036
Age	-.080	-.072	-.150**	-.106*	-.095	-.114	-.006	.006	-.021	-.049	-.054	-.061	.10	.020	.075
Trade union power	-.077	-.033	-.039	.008	.053	.051	-.091	-.037	-.058	-.040	-.001	-.003	-.197***	-.157**	-.148**
Size	.098	.046	.045	.119*	.061	.060	.083	.023	-.028	.079	.038	-.001	.056	.020	.036
Independent variables:															
Decentralization		-.029	-.016		.052	.066		.005	.015		.044	.043		-.093	-.104
Teamwork		.146*	.143		.152**	.129		.250***	.252***		.075	.080		.167***	.162*
Job enlargement		.146**	.133*		.129**	.126*		.215***	.222***		.194***	.176**		.172**	.211***
Information and knowledge sharing		.155**	.150*		.129*	.141*		.120*	.136*		.077	.084		.160**	.136*
Performance-based compensation		.044	.069		-.004	-.005		-.047	-.049		.093	.081		-.029	-.010
Two-way interactions:															
Decentralization x Age			.167			-.009			.031			-.025			.020
Decentralization x Trade union power			-.107			.067			-.076			-.012			-.016
Decentralization x Size			.024			-.012			-.065			-.129			-.074
Teamwork x Age			-.193			.027			.079			.005			-.075
Teamwork x Trade union power			.105			.013			.040			-.035			.185*
Teamwork x Size			-.071			-.057			-.106			.016			-.065
Job enlargement x Age			-.081			-.025			.052			-.045			.009
Job enlargement x Trade union power			0.74			.017			.034			.096			-.080
Job enlargement x Size			.050			.014			.023			-.032			.158**
Information&knowledge sharing x Age			-.025			-.072			-.058			-.027			.178*
Information&knowledge sharing x Trade union power			.099			-.008			.000			.052			-.007
Information&knowledge sharing x Size			.019			.048			.212**			.130			-.131
Performance-based compensation x Age			.177**			0.59			.074			.052			-.044
Performance-based compensation x Trade union power			.017			-.095			.047			-.088			-.109
Performance-based compensation x Size			-.076			-.043			-.035			.050			.172
Summary statistics:															
ΔR^2		.108. ***	.067		.111***	.014		.170***	.037		.121***	.027		.089***	.056
R^2	.020	.128	.195	.028	.139	.153	.034	.204	.241	.027	.138	.165	.046	.135	.191
F	.734	3.003***	2.070***	1.046	3.287***	1.543**	1.269	5.238***	2.698***	.974	3.282***	1.688**	1.732	3.194***	2.011***

^a N = 258. ^b Metal/Mechanical Industry is the omitted benchmark industry variable. ^c Standardized regression coefficients are reported

*p < 0.1; **p < 0.05; ***p < 0.01 (two-tailed test)

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Figure 6. Validation process (only for reviewers)

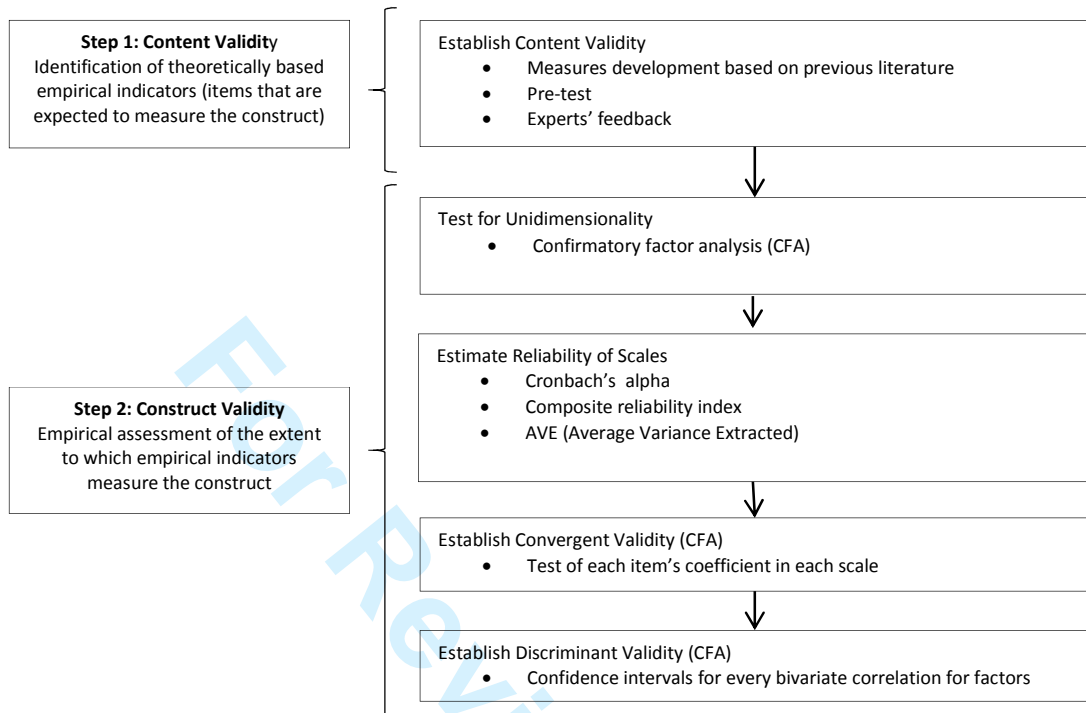


Table A. Operational performance

Factor	Variables	Description of item	Code	References
Operational Performance	Cost efficiency	Reduce manufacturing cost efficiency	Cost1	Boyer, 1998; Boyer and McDermott, 1999; Amoako-Gyampah and Boye, 2001; Robb and Xie, 2001; Ward and Duray, 2000
		Increase labour productivity	Cost2	Boyer, 1998; Boyer and McDermott, 1999; Kathuria, 2000; Joshi <i>et al.</i> , 2003
		Increase equipment or capacity utilization	Cost3	Boyer, 1998; Boyer and McDermott, 1999; Ward and Duray, 2000
		Reduce inventory level	Cost4	Miller and Vollmann, 1985; Boyer, 1998; Boyer and McDermott, 1999; Boyer and Pagell, 2000; Ward and Duray, 2000; Amoako-Gyampah and Boye, 2001
	Flexibility	Make rapid design changes	Flex1	Kim and Arnold, 1993; Corbett, 1996; Boyer, 1998; Boyer and McDermott, 1999; Dangayach and Deshmukh, 2004; Gilgeous, 2001
		Introduce new products quickly	Flex2	Kim and Arnold, 1993; Corbett, 1996; Dangayach and Deshmukh, 2004; Gilgeous, 2001; Joshi <i>et al.</i> , 2003
		Make rapid volume changes	Flex3	Kim and Arnold, 1993; Corbett, 1996; Boyer, 1998; Boyer and McDermott, 1999; Dangayach and Deshmukh, 2004; Gilgeous, 2001
		Make rapid product mix changes	Flex4	Kim and Arnold, 1993; Corbett, 1996; Dangayach and Deshmukh, 2004; Gilgeous, 2001; Joshi <i>et al.</i> , 2003
		Offer a large degree of product variety (broad product line)	Flex5	Kim and Arnold, 1993; Corbett, 1996; Boyer, 1998; Boyer and McDermott, 1999; Gilgeous, 2001
		Adjust product mix	Flex6	Boyer, 1998; Boyer and McDermott, 1999
	Quality	Improve conformance to design specifications	Quali1	Boyer, 1998; Boyer and McDermott, 1999; Dangayach and Deshmukh, 2004; Robb and Xie, 2001; Joshi <i>et al.</i> , 2003
		Offer consistent, reliable quality	Quali2	Boyer, 1998; Corbett, 1996; Safizadeh <i>et al.</i> , 2000; Dangayach and Deshmukh, 2004; Joshi <i>et al.</i> , 2003
		Provide high-performance products	Quali3	Kim and Arnold, 1993; Corbett, 1996; Boyer, 1998; Boyer and McDermott, 1999; Safizadeh <i>et al.</i> , 2000; Dangayach and Deshmukh, 2004; Gilgeous, 2001
		Offer durable, reliable products	Quali4	Kim and Arnold, 1993; Corbett, 1996; Safizadeh <i>et al.</i> , 2000; Dangayach and Deshmukh, 2004; Gilgeous, 2001; Robb and Xie, 2001; Joshi <i>et al.</i> , 2003
		Manufacture with consistently low-defect rates (reduce defect rates)	Quali5	Kim and Arnold, 1993; Amoako-Gyampah and Boye, 2001; Gilgeous, 2001
	Delivery	Provide fast deliveries	Deliver1	Kim and Arnold, 1993; Corbett, 1996; Boyer, 1998; Boyer and McDermott, 1999; Safizadeh <i>et al.</i> , 2000; Ward and Duray, 2000; Amoako-Gyampah and Boye, 2001; Dangayach and Deshmukh, 2004; Gilgeous, 2001; Robb and Xie, 2001; Joshi <i>et al.</i> , 2003
		Meet delivery promises or commitments	Deliver2	Kim and Arnold, 1993; Corbett, 1996; Boyer, 1998; Boyer and McDermott, 1999; Safizadeh <i>et al.</i> , 2000; Ward and Duray, 2000; Amoako-Gyampah and Boye, 2001; Dangayach and Deshmukh, 2004; Gilgeous, 2001; Joshi <i>et al.</i> , 2003
		Reduce manufacturing lead time	Deliver3	Boyer, 1998; Boyer and McDermott, 1999; Kathuria, 2000; Robb and Xie, 2001; Joshi <i>et al.</i> , 2003

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Table B. CFA for Operational Performance (only for reviewers)

Factor (Latent Variable)	Item	Mean	Std. Dev.	Standard lambda parameters (t-value)	Reliability		Discriminant validity	
					Cronbach's alpha	Composite reliability index	Factor	Correlation coefficient (confidence interval)
Cost efficiency (F1)	Cost1	3.471	0.624	0.775 (14.187)	0.738	0.750		
	Cost2			0.715 (11.731)				
	Cost3			0.56 (8.536)				
	Cost4			0.556 (8.963)				
Flexibility (F2)	Flex1	3.485	0.672	0.639 (9.702)	0.805	0.805	F1-F2	(0.321 – 0.609)
	Flex2			0.567 (8.708)				
	Flex3			0.652 (10.385)				
	Flex4			0.787 (13.935)				
	Flex5			0.604 (9.272)				
	Flex6			0.574 (10.012)				
Quality (F3)	Quali1	4.011	0.629	0.851 (19.041)	0.844	0.836	F1-F3	(0.508 – 0.704)
	Quali2			0.844 (20.249)				
	Quali3			0.553 (9.516)				
	Quali4			0.581 (10.342)				
	Quali5			0.698 (14.190)				
Delivery (F4)	Deliver1	3.999	0.738	0.79 (14.420)	0.819	0.820	F1-F4	(0.433 – 0.681)
	Deliver2			0.78 (12.973)				
	Deliver3			0.759 (13.575)				
Measures of the model's goodness of fit (Robust Method)								
S-B $\chi^2 = 303.58$ (d.f. 197) $p = 0.000$ BBNFI = 0.955 CFI = 0.962 IFI = 0.962 RMSEA = 0.044								