

1 **Non-linear hygrothermal structural analysis of the elliptical dome of**  
2 **the church in the Universidad Laboral, Gijon, Spain.**

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9 **Non-linear hygrothermal structural analysis of the elliptical dome of**  
10 **the church in the Universidad Laboral, Gijon, Spain.**

11 The Church of the Laboral University of Gijón has the world's largest elliptical  
12 masonry roof with a 40.8 m major axis. This large structure is vertically self-  
13 supported with twenty pairs of masonry ribs crossing each other, and horizontally  
14 supported by means of two elliptical ring beams at the top of the dome. In order  
15 to study this historical building, this paper presents the overall three-dimensional  
16 structural numerical analysis of the roof. It includes nonlinearities due to  
17 materials, geometry and contacts between structural elements of the building.  
18 Temperature, moisture content and dead loads are included in the hygrothermal  
19 structural analysis of the dome. In this nonlinear numerical analysis  
20 displacements, stress, cracking and crushing are evaluated. The influence of  
21 moisture content on the structure performance and other relevant conclusions are  
22 presented.

23

24 Keywords: Historical Structure, Masonry, Monitoring, Non-Destructive  
25 Inspection

26 Subject classification codes: include these here if the journal requires them

27 **Introduction**

28 The Universidad Laboral of Gijón was built between 1946 and 1956. With 270,000 m<sup>2</sup>,  
29 it was the most important architectural work in the twentieth century and is still the  
30 largest building in Spain [1]. The church building (see Figure 1) is undoubtedly the  
31 most spectacular architectural ensemble of the Universidad Laboral in Gijón. With an  
32 overall inside surface of 807 m<sup>2</sup>, the church has the world's largest elliptical roof: with a  
33 major axis of 40.8 m and a minor axis of 25.2 m. The church is 25 m high from the floor  
34 to the springing line, and 33 m high to the crown. The dome has an estimated weight of  
35 2,300 tons. For its construction, 450,000 annealed bricks from the province of León  
36 (Spain) were used. The whole structure is self-supported with twenty pairs of interlaced

37 masonry ribs. In the crown, there is an oculus to light the interior of the Church  
38 naturally. Currently however, there is no natural lighting due to a slight sag in the dome.

39 The structural analysis of masonry structures, and in particular of domes, has several  
40 difficulties: nonlinearities due to the material properties, with almost no tensile strength;  
41 the lack of experimental characterisation of the mechanical properties of masonry  
42 structural elements; and in this particular case, the complexity of the geometry [2].

43 To solve this complex structural problem, refined mechanical models, which accurately  
44 predict the behaviour of masonry material and elements, are proposed in the literature  
45 [3-5]. These models use different strategies to take into account the highly nonlinear  
46 behaviour of the material in compression and in tension. They include cracking  
47 phenomena due to the low tensile capacity. Some of these models also provide the  
48 structural response to large displacements. It is difficult to apply current models to a 3D  
49 analysis of complex structural systems. The great number of parameters involved in the  
50 definition, and of degrees of freedom required for structural meshing, produce  
51 unmanageable data. In this work, a nonlinear structural static analysis of the elliptical  
52 dome of the church is developed, including the hygrothermal behaviour. The most  
53 relevant results: maximum displacement, stress, and cracking and crushing phenomena  
54 are presented.

55 Finally, valuable information from the structural response and the interaction among the  
56 elements of the structure are discussed. The most important conclusions of the  
57 hygrothermal structural analysis are drawn and a plan for the conservation of the  
58 building is proposed in order to preserve this heritage site.



61 **Materials and methods**

62 Analysis of the structural response of masonry structures, and in particular of domes, is  
63 complex. The nonlinear material properties of masonry, with almost no tensile strength,  
64 must be included in the numerical model. In addition, there is a lack of experimental  
65 data regarding the mechanical properties of masonry. Finally, this case is particularly  
66 complex due to the geometry of the dome which is elliptical in shape and has double  
67 curvature on three axes [6].

68 Previous numerical models [2, 4-5] provide a structural response to large deformations  
69 which occur under seismic actions. However, current 3D numerical models cannot  
70 analyse such complex load cases.

71 The numerical simulation carried out in this work uses the ANSYS Workbench 2021 R2  
72 academic software [7]. The numerical simulation developed gives great insight into the

73 structural response of the dome taking into account moisture and dead loads, saving  
74 costs and time in relation to experimental tests [8-9].

### 75 ***Material properties***

76 In order to obtain the main masonry properties, another minor structure located near the  
77 building was tested. The brick of the minor structure is 0.24 m long, 0.11 m wide and  
78 0.06 m thick. The mortar is 0.01 m thick [10-11]. The main material properties obtained  
79 from the experimental works are used in the FEM model, as it is presented in Table 1.

80 Table 1. Material properties.

Material	E (Mpa)	$\sigma_t$ (Mpa)	$\sigma_c$ (Mpa)	$\mu$	$\delta$ (kg/m <sup>3</sup> )	$\alpha$ (°C <sup>-1</sup> )	$\lambda$ (W/m°C)
Sandstone	10,000	14.5	95	0.30	2,250	1.16E-5	1.7
Limestone	35,000	15	140	0.25	2,750	0.8E-5	1.3
Sponge (roof)	5	-	-	0.20	10	1.4e-5	2.0
Reinforced concrete	23,000	2,9	30	0.18	2,300	1.2E-5	1.63
Masonry	870	0.5	9.5	0.25	2,000	0.5E-5	0.8

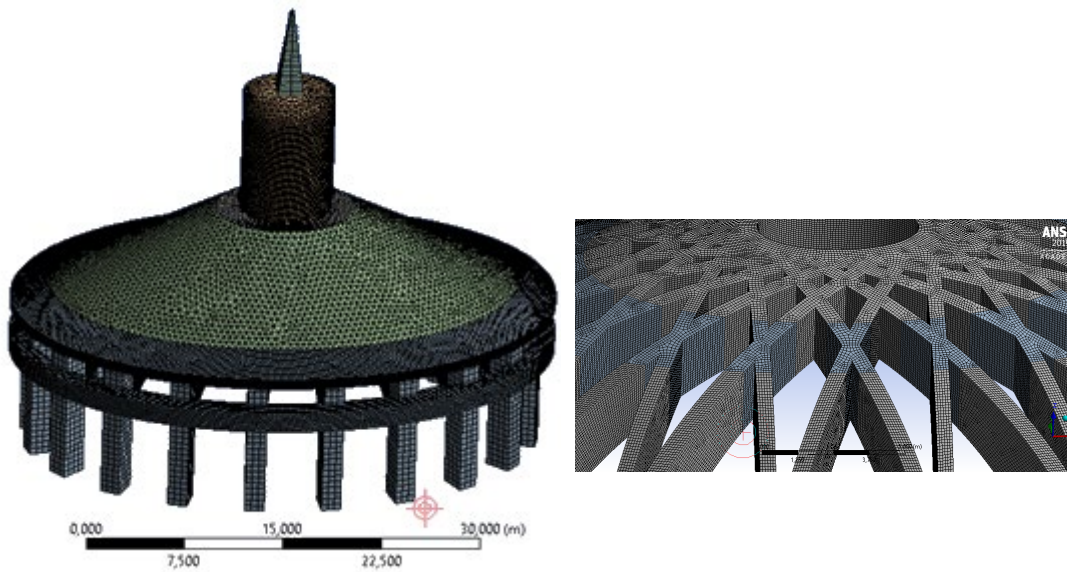
81

### 82 ***Finite element model***

83 A 3D geometrical model of the dome was done using the DesignModeller program  
84 included in the ANSYS-Workbenck as parametric CAD software [7-9]. The main  
85 components modelled are:

- 86 • Masonry ribs: elliptical arches of the dome made of masonry and concrete.
- 87 • Ring beams: there are two ring beams made of reinforced concrete to support the  
88 masonry ribs, the upper ring and the lower ring.
- 89 • Roof: the conical auxiliary structure over the ribs, including the small tower at  
90 the central skylight.

91 - Columns: there are twenty main building supports made of reinforced concrete  
92 The above geometrical model is divided in mapped regions and free regions using  
93 MultiZone mesh method [7,12-13]. A pure hexahedral mesh is obtained with a sizing  
94 parameter ranging between 0.06 m for the masonry ribs and 0.2 m for the ring beams.  
95 The finite element model has more than 1,500,000 nodes and 1,200,000 elements (see  
96 Fig.4).



97 Figure 2. Numerical mesh of the church in the Universidad Laboral: overall  
98 view (left) and detail of the masonry ribs (right).

### 99 ***Load cases***

100 In this work, the following load cases are studied:

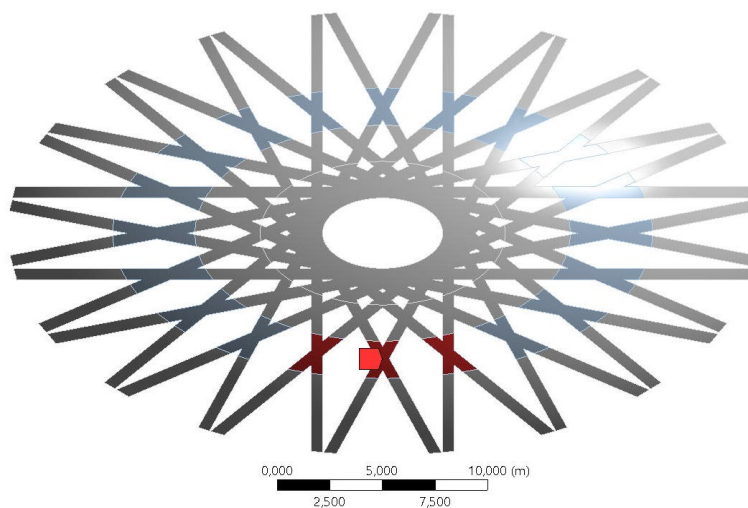
- 101 1. The thermal load due to the solar radiation. A thermal flux of  $200 \text{ W/m}^2$  was  
102 applied for the hottest weather condition in the summer [11]. Convection film  
103 coefficients were obtained from the Standard UNE-EN ISO 6946, as it is shown  
104 in Table 2 below, ranging from 25 to  $5.88 \text{ W/m}^2\text{K}$  [14-15].

105

- 106 2. The influence of moisture. The moisture located on ribs due to flaws in the  
107 waterproofing of the roof are included in the structural analysis (see Fig.3) [16-  
108 17]. Moisture content effect is analyzed using Fick's Law [18-21].  
109 3. The dead load. Taking into account the density of the main materials, including  
110 a study of the conical roof [22].



(a)



(b)

111 Figure 3. Moisture content on ribs: (a) actual view and (b) numerical model (in  
112 red).

113

114 Thermal loads and moisture content are applied to nodes and transferred to the  
115 model as temperature distribution. Analogy between moisture and temperature is  
116 possible due to Fick's Law [18-19]. After the hygrothermal analysis, the dead loads are  
117 applied and the nonlinear problem is solved using a Newton-Raphson method with  
118 adaptive descent including plasticity in the material properties. The maximum number  
119 of equilibrium iterations is 200, with an initial step of 0.01 over 1. Solution convergence  
120 is controlled using the displacement with a minimum tolerance of 0.01% and maximum  
121 load step of 0.1 [7-9].

### 122 *Hygrothermal structural analysis*

123 Thermal analysis is solved including solar radiation, conduction and convection  
124 properties [22]. Fick's Law establish an analogy between moisture and temperature. So, a  
125 previous analysis provides a temperature distribution on the structural ribs equivalent to  
126 their moisture content [18]

127 Fick's Law [23-24] accepts the following assumptions:

- 128 1. Moisture expansion of saturated bricks remains constant at a value of  
129  $\delta = 1.03 \times 10^{-3} \text{ m/mR}$ .
- 130 2. Specific points of the ribs show the same moisture content,  $R$ , according to  
131 visual inspections (see Fig 3).
- 132 3. Moisture effect is modelled using the thermal expansion coefficient  $\alpha =$   
133  $5 \times 10^{-3} \text{ m/mK}$ . The equivalent temperature determined using Eq.(1) provides  
134 the moisture content effect

$$135 \quad \Delta T_h = \frac{\delta \cdot R}{\alpha} = \frac{1,03 \cdot 10^{-3} \frac{\text{m}}{\text{mR}} \cdot 1}{5 \cdot 10^{-6} \frac{\text{m}}{\text{mK}}} = 206 \text{ K} \quad (1)$$



136 Resultant temperatures from thermal loads and moisture content are transferred  
137 to the structural analysis by finite element method.

### 138 Numerical results and discussion

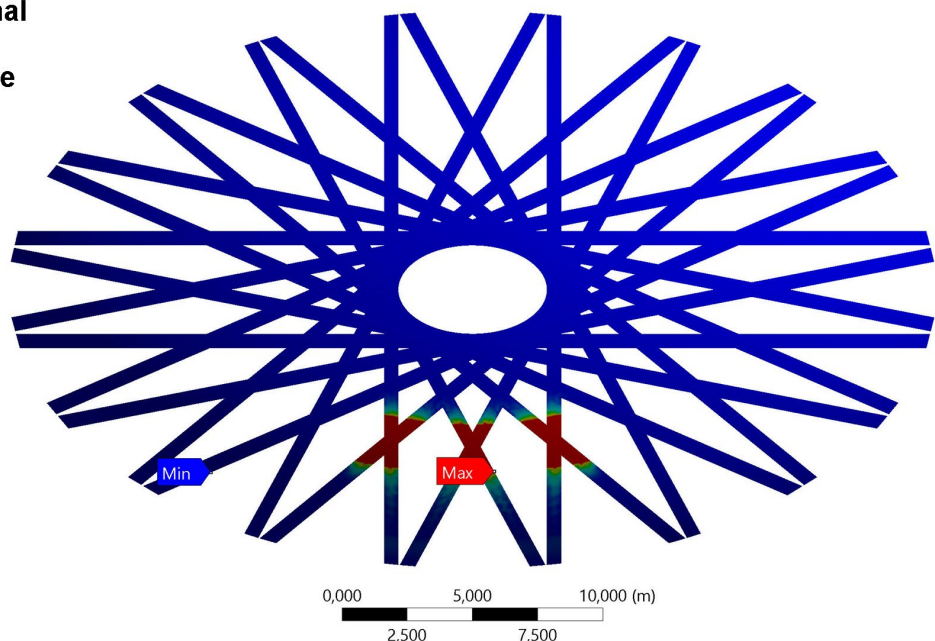
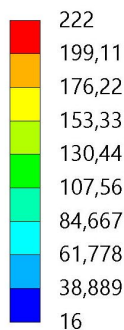
139 The problem was solved on a 160-core 2.7 GHz Intel Xeon Gold 6230 dual processor,  
140 with 256 GB of RAM and 8 TB of hard drive. Total CPU time for each load case was  
141 400 s using 20 cores and 10 interactions were needed to achieve convergence of the  
142 solution.

143 The main numerical results from the hygrothermal and structural analyses are presented,  
144 including cracking and crushing analyses [25-26].

### 145 *Hygrothermal results*

146 Figure 4 shows the temperature distribution obtained in the hygrothermal analysis  
147 applying summer weather and moisture conditions. Temperature ranges between 16 °C  
148 and 222 °C on the masonry ribs, with the maximum where the moisture is located. The  
149 variations of temperature can cause thermal stresses in the dome.

**Hygrothermal  
analysis  
Temperature  
Unit: °C**

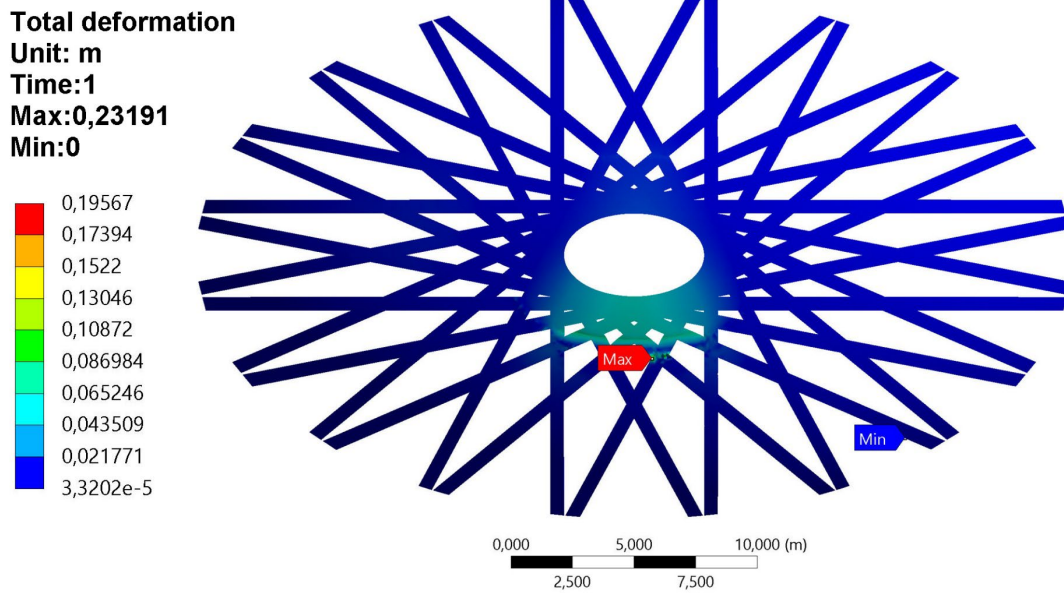


151

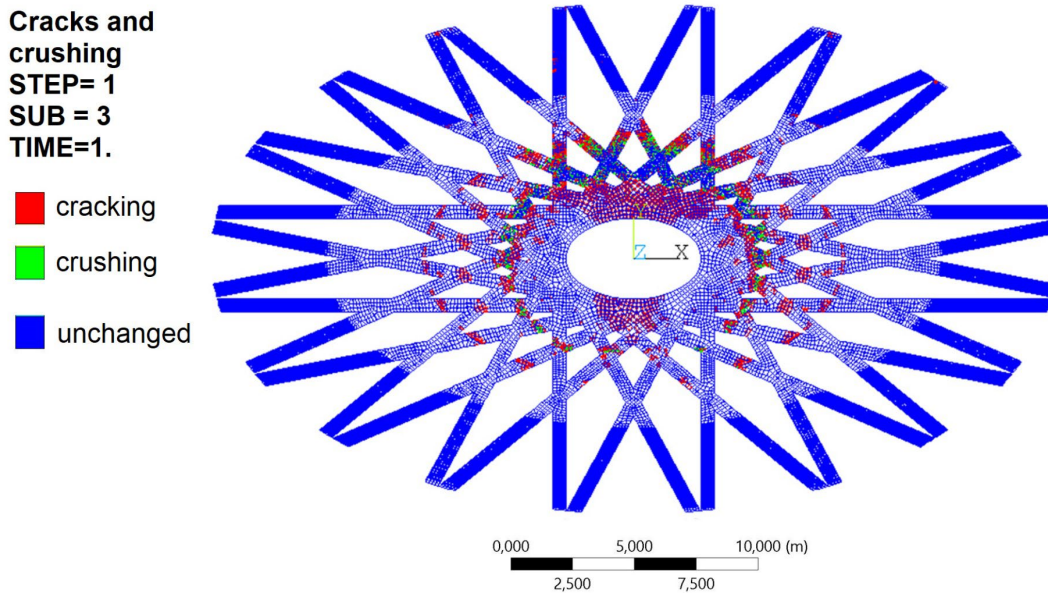
Figure 4. Temperature distribution on masonry ribs.

152 **Structural results**

153 Figure 5 shows the maximum displacement and cracking patterns of masonry  
154 ribs obtained from the hygrothermal structural analysis.



(a)

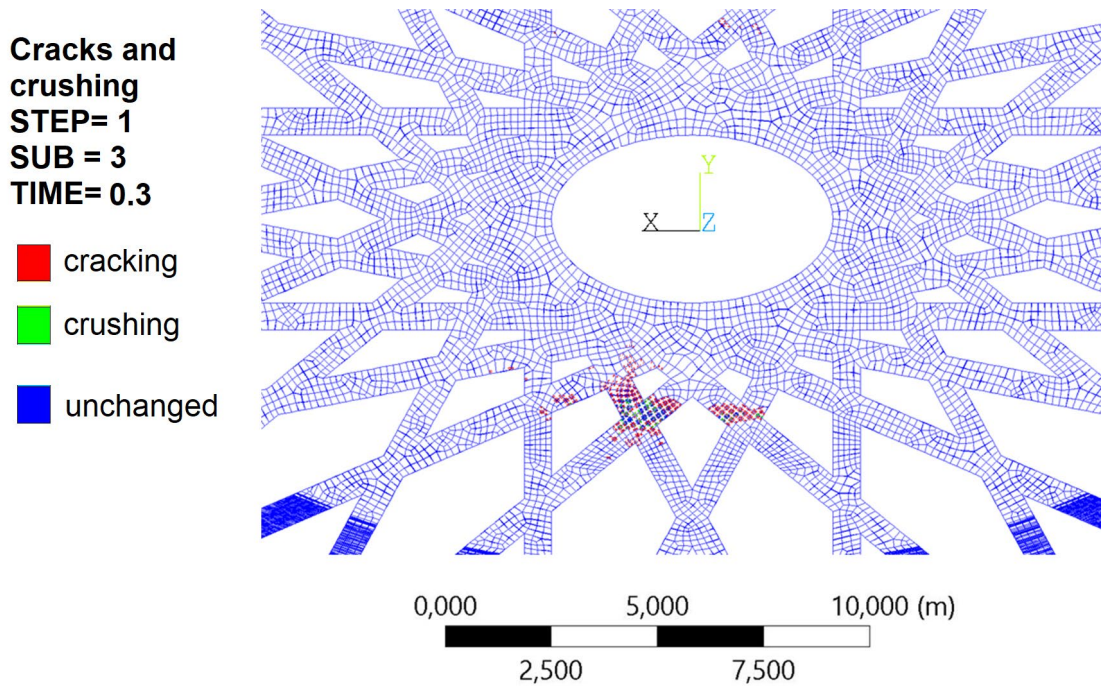


(b)

155 Figure 5. Main results in the masonry ribs (a) maximum displacements and (b)  
156 cracking and crushing.

157 The maximum displacement obtained is about 0.20 m, which lead a ratio of 126  
158 between shorter length of the dome and the vertical displacement. The elliptical annular  
159 central beam and the short masonry ribs present cracking patterns.

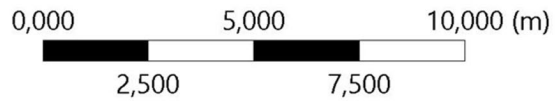
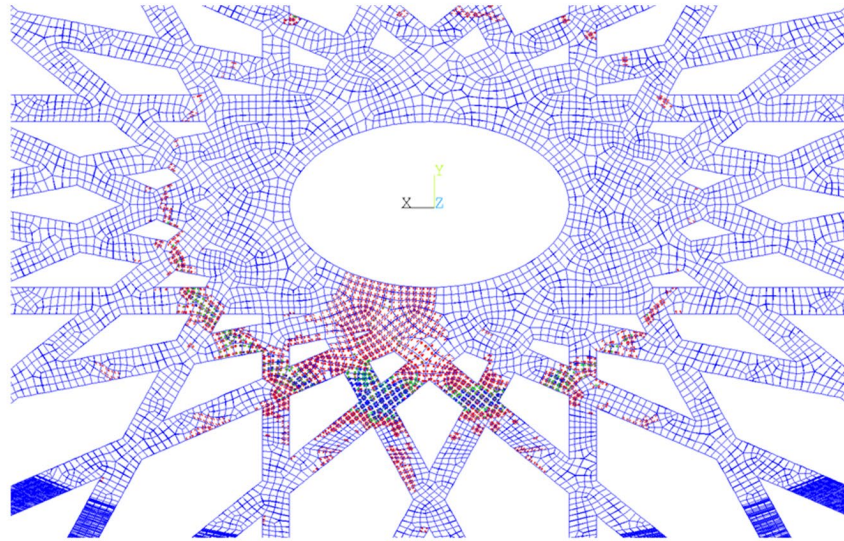
160 The non-linear structural response shows the highest thermal and dead loads  
161 applied on the dome, the larger amount of cracking and crushing.



(a)

**Cracks and  
crushing  
STEP= 1  
SUB = 3  
TIME= 0.5**

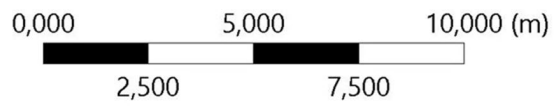
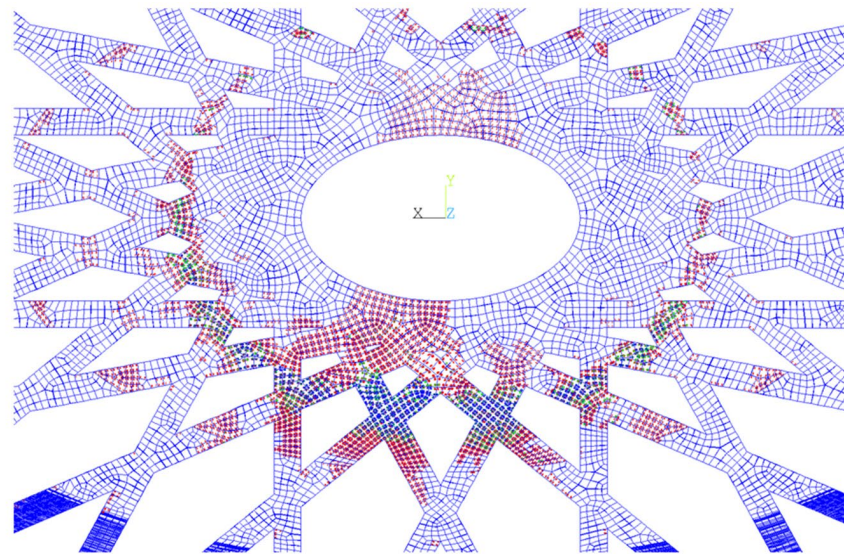
- cracking
- crushing
- unchanged



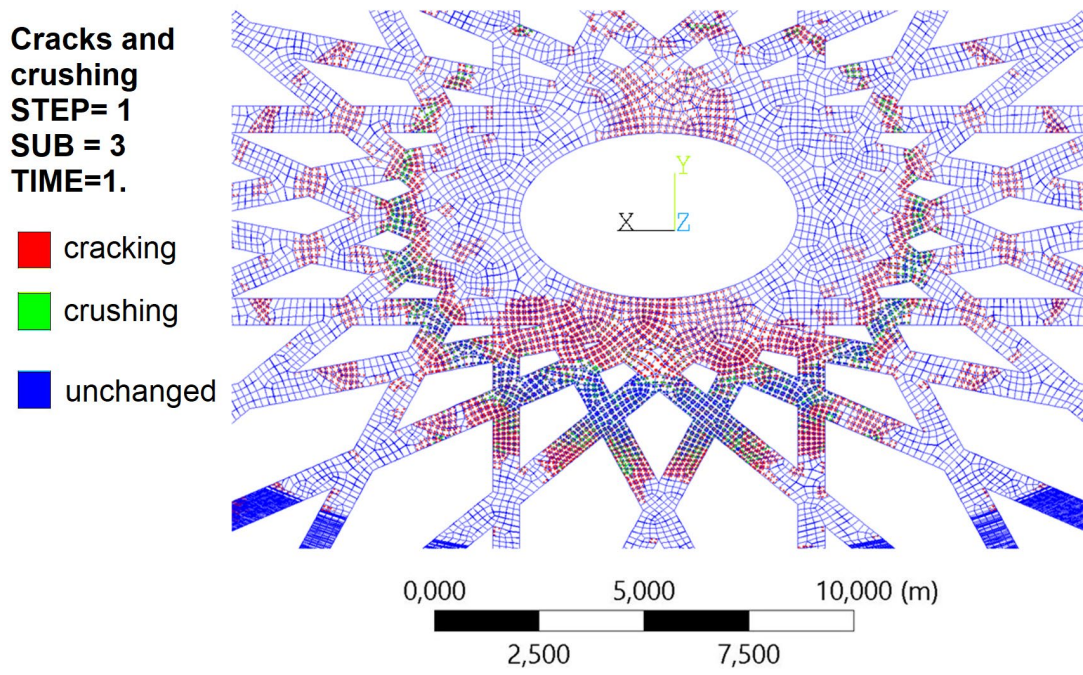
(b)

**Cracks and  
crushing  
STEP= 1  
SUB = 3  
TIME= 0.7**

- cracking
- crushing
- unchanged



(c)



(d)

162 Figure 6. Crack pattern evolution at four load levels: (a) 30%, (b) 50%, (c) 70%  
 163 and (d) 100%.

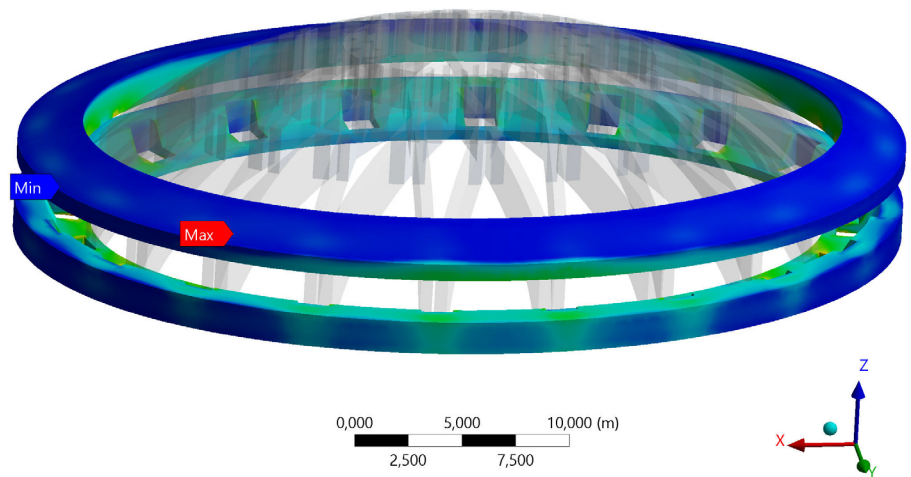
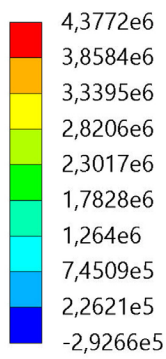
**Maximum Principal Stress**

Unit: Pa

Time: 1

Max: 4,377e6

Min: -2,926e5



164

165

Figure 7. Maximum principal stresses on ring beams.

166

167 **Conclusions**

168 In this work, advanced numerical models determine the structural response of a  
169 masonry elliptical dome including the effect of moisture. The most important findings  
170 are the following:

- 171 • The complex geometry of the Church in the Universidad Laboral must be  
172 defined using a 3D parametric design model.
- 173 • MultiZone mesh method must be generated in the structural elements of the  
174 dome to obtain a regular tetrahedral mesh. In addition, the ribs must be divided  
175 in smaller parts to obtain a pure hexahedral mesh. The suitable element size for  
176 the geometry and dimensions of this work varies between 0.1 and 0.2.
- 177 • The temperature gradient due to thermal and moisture conditions in the  
178 masonry ribs significantly increase stresses and eventual crack defects. The  
179 stress levels are mainly due to the brick moisture expansion.
- 180 • The use of advanced numerical models including nonlinear contacts is suitable  
181 to study the hygrothermal and structural behavior of complex geometries and  
182 assemblies of different structural elements, such as ribs, columns and annular  
183 rings.
- 184 • Constitutive material models are needed to efficiently model the performance  
185 of concrete and masonry bricks. In this case, William-Warnke and Drucker-  
186 Prager models were combined to obtain accurate results [25-26].
- 187 • The numerical results of the hygrothermal analysis show cracking patterns in  
188 the short masonry ribs and the elliptical central beam. These cracks can  
189 produce some deterioration in the elliptical dome.

190 • Tensile stress in the ring beams is close to the maximum admissible stress for  
191 reinforced concrete materials, about 4 MPa. However, the effect of moisture in  
192 the beams is remarkable being a key risk indicator of deterioration.

193 All in all, previous numerical simulations of these authors bring a wealth of  
194 experience to analyze the structural performance of an important cultural heritage.  
195 Visual inspections and advanced numerical models were combined to study the  
196 structural response of the elliptical dome of the Church in the Universidad Laboral. The  
197 most critical points were determined in the ribs, where the highest moisture contents  
198 were seen.

199 Most relevant contribution of this work is to seek advice of conservation or  
200 retrofitting of this historical building. Structural elements of the dome are at increased  
201 risk of collapse due to the moisture content and thermal loads as it was seen in this  
202 numerical study. Conclusions of this work encourage the government of the Principado  
203 de Asturias to repair the roof and avoid the current waterproofing issues as soon as  
204 possible.

205

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